



**FARO**<sup>®</sup>

FARO LASER SCANNER FOCUS<sup>3D</sup> X 130  
FEBRUARY 2015

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## Chapter 1: Introduction

The FARO® Laser Scanner Focus<sup>3D</sup> X 130 is a high-speed three-dimensional laser scanner for detailed measurement and documentation. The Focus<sup>3D</sup> X 130 uses laser technology to produce exceedingly detailed three-dimensional images of complex environments and geometries in only a few minutes. The resulting images are an assembly of millions of 3D measurement points.

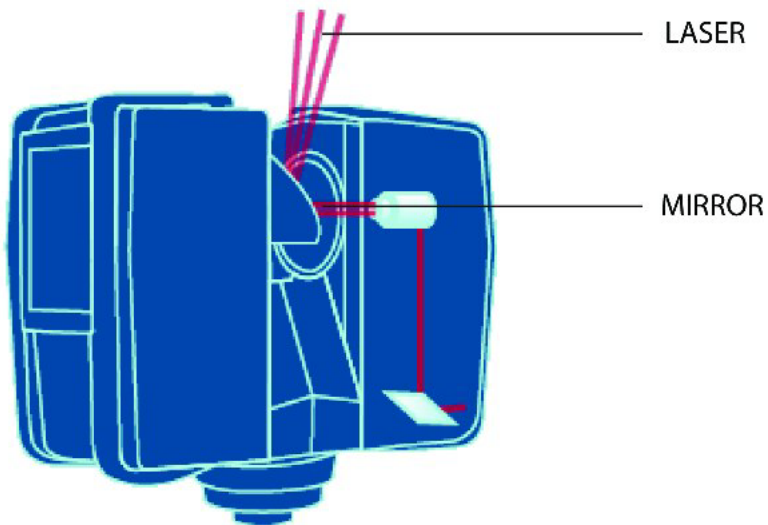


*Figure 1-1 FARO® Laser Scanner Focus<sup>3D</sup> X 130*

The main features are:

- HYPERMODULATION™
- high accuracy
- high resolution
- high speed
- intuitive control via the built in touchscreen display.
- high mobility due to its small size, light weight, and the integrated quick charge battery.
- photorealistic 3D color scans due to the integrated color camera.
- integrated dual axis compensator to automatically level the captured scan data.
- integrated GPS sensor to determine the scanner's position.
- integrated compass and altimeter to give the scans an orientation and a height information.
- WLAN to remotely control the scanner.

In principle, the Focus<sup>3D</sup> X 130 works by sending an infrared laser beam into the center of its rotating mirror. The mirror deflects the laser beam on a vertical rotation around the environment being scanned; scattered light from surrounding objects is then reflected back into the scanner.



*Figure 1-2 Laser Deflection*

To measure the distance, Focus<sup>3D</sup> X 130 uses phase shift technology, where constant waves of infrared light of varying length are projected outward from the scanner. Upon contact with an object, they are reflected back to the scanner. The distance from the scanner to the object is accurately determined by measuring the phase shifts in the waves of the infrared light. HYPERMODULATION™ greatly enhances the signal-to-noise ratio of the modulated signal with the help of a special modulation technology. The x, y, z coordinates of each point are then calculated by using angle encoders to measure the mirror rotation and the horizontal rotation of the Focus<sup>3D</sup> X 130. These angles are encoded simultaneously with the distance measurement. Distance, vertical angle and horizontal angle make up a polar coordinate ( $\delta$ ,  $\alpha$ ,  $\beta$ ), which is then transformed to a Cartesian coordinate (x, y, z). The scanner covers a 360° x 300° field of view.

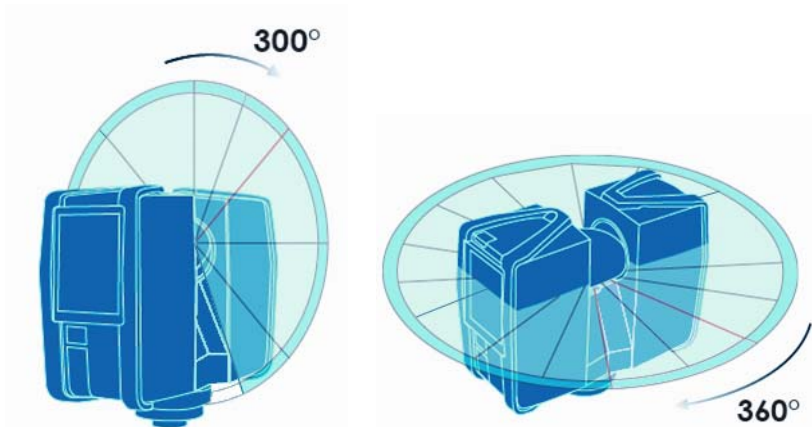


Figure 1-3 Vertical and Horizontal Rotation

Additionally, the Focus<sup>3D</sup> X 130 determines the reflectivity of the captured surfaces by measuring the intensity of the received laser beam. In general, bright surfaces reflect a greater portion of the emitted light than do dark surfaces. This reflectivity value is used to assign a corresponding grey value to each single point.

The single point measurements are repeated up to 976,000 times per second. The result is a Point Cloud, a three-dimensional dataset of the scanner's environment (hereinafter referred to as the „laser scan“ or „scan“). Depending on the selected

resolution (points acquired per rotation) each point cloud consists of millions of scan points.

The laser scans are recorded to the removable SD memory card, enabling easy and secure transfer to SCENE, FARO's point cloud manipulation software.

This manual provides an introduction to the Focus<sup>3D</sup> X 130. At a minimum, please read the safety information in chapter "*Safety Precautions and Maintenance*" on page 7 and the step-by-step guide in chapter "*Getting Started*" on page 25 before first use.

You may also find various training and tutorial videos in the Internet at

<http://tutorial.faroeurope.com>

The scanner also has an onscreen help that can be accessed during operation by pressing the help button on the screen. *For more information, see "Online Help" on page 100.*

A list of the potential fields of application of the Focus<sup>3D</sup> X 130 can be found on the FARO web page <http://www.faro.com/>.

## Chapter 2: Equipment

The Focus<sup>3D</sup> X 130 is shipped with the following standard equipment:

---



*Figure 2-1 Equipment*

- ① Scanner transport and carry case
- ② AC power cable
- ③ External power supply unit with cable
- ④ PowerBlock battery
- ⑤ Memory card case
- ⑥ USB memory card reader
- ⑦ Quick Start Guide, situated in the case lid
- ⑧ DVD with SCENE software and this user's manual, situated in the case lid
- ⑨ Panorama Quick Release with Tribrach adapter and appropriate screws

***Recommended equipment:***

- Tripod

- Spare battery
- PowerDock charging cradle

Retain all packing materials as you may need them later.

The SD memory card, a charged PowerBlock battery or the external power supply unit with AC power cable, and a tripod are the minimum required equipment you need to carry out a scanning project.

## Chapter 3: Safety Precautions and Maintenance

### General Safety Information

- Please read this **User's Manual** carefully and completely and refer to it before using the product. Pay close attention to all warnings and follow the instructions step by step.
- **Intended use** of the product includes having read this user manual and using the product with the operating conditions and limitations described in this user manual, especially in this chapter.
- **Improper use** means using the product other than described in this instruction manual, or under operating conditions which differ from those described herein.
- Improper use of the product may impair the protection provided by the product, and product damage or serious personal injury may be caused.
- **CAUTION: Do not open the housing.** By opening the housing serious personally injury may be caused and you can damage the product, which will affect the product's warranty.
- Do not use **parts** which have not been supplied or recommended by FARO.
- Only **replacement parts** authorized by FARO may be used according to the instructions obtained from FARO. *For a list of available replacement parts, see "Available Replacement Parts" on page 107.*
- Do not expose the Focus<sup>3D</sup> X 130 and its accessories to **extreme temperatures**. The ambient temperature should not be lower or higher than given in the specifications. Do not use the Focus<sup>3D</sup> X 130 near heat sources such as radiators, heat registers, or other products (including amplifiers) that produce heat.
- Do not **immerse** the Focus<sup>3D</sup> X 130 and its accessories into **water**. Liquid in the product's enclosure can lead to damage, fire, or electric shocks.
- Do not use the Focus<sup>3D</sup> X 130 and its accessories in an **explosive atmosphere**. Do not operate the instrument in the presence of flammable gasses or fumes. Operation of any electrical instrument in such an environment constitutes a definite safety hazard.
- Do not use the Focus<sup>3D</sup> X 130 in vicinity of strong **magnetic or electrical fields**.

- Before operating the Focus<sup>3D</sup> X 130 and its accessories in **hazardous areas**, please contact the local safety authorities and safety experts.
- For **outdoor use**, please use the PowerBlock battery as the power supply and ensure that the device is protected from rain or spray water. The scanner should be used in a non-condensing environment.
- When the product is transferred from a cold to a significantly warmer environment, water may condense on some elements inside the scanner. To avoid this, we recommend placing the scanner in an airtight plastic bag before bringing it from a cold to a significantly warmer environment. This allows the condensation to form on the bag and not inside the scanner. If you do not have the possibility to pack the scanner airtight, please wait until observable **condensation water** evaporates from the scanner before switching the Focus<sup>3D</sup> X 130 on.
- Properly **dispose** of the product and batteries in accordance to the national regulations. For more information, see also “*Product Environmental Information*” on page 117.

## Servicing

- **Servicing** and repair must only be done by qualified service personnel authorized by FARO.
- **Unplug** this product from the power outlet, remove the battery **and refer servicing** to qualified service personnel under the following conditions:
  - The power-supply cord or plug is damaged.
  - The product has been exposed to rain, water, or other liquids.
  - The product has been dropped or damaged in any way.
  - Objects have fallen onto the product.
  - The product does not operate normally by following the operating instructions.
  - The product exhibits a distinct change in performance.
  - The required service and calibration date is reached.

## Electrical Safety

- **WARNING: Do not open the housing.** Dangerous high voltages are present inside the enclosure. Only qualified service personnel should open the cabinet. Never push objects of any kind into this product through openings as they may



touch dangerous voltage points or cause short circuits. This could result in a fire, electric shock, and damage to the product.

- This product should be operated only from the power source or the battery supplied or recommended by FARO. Please ensure that the specifications of the AC converter are met by your line voltage. If you do not know the power line voltage in your area, please consult your local power company.
- To avoid electrical shock, use the power supply unit in dry indoor environments only.

## PowerBlock Battery Safety Measures

Following safety measures must be followed when working with the PowerBlock battery:

- Only use the charger recommended by FARO to charge the battery.
- Do not charge or discharge damaged batteries.
- Do not charge the battery in the Focus<sup>3D</sup> X 130 when it is stored in the transport case.
- Do not use wet or dirty batteries in the Focus<sup>3D</sup> X 130 or with the charger.
- Charge within limits of 0°C (+32°F) and 45°C (113°F) temperature. Recommended charging temperatures: 10°C (50°F) to 30°C (86°F).
- Discharge within limits of -20°C (-4°F) and 60°C (140°F) temperature. Recommended operating temperatures: 5°C (41°F) to 40°C (104°F).
- Insert or remove batteries from the laser scanner in dry and dust-free environments only.
- When the Focus<sup>3D</sup> X 130 is not in use for a longer period of time, remove the battery.
- Store the battery only when it is charged (at least 60% charge state). It is recommended to charge the battery once a year when it is stored longterm.
- Storage temperatures: -20°C (-4°F) to 45°C (113°F), storage humidity range: 0% to 80%. Store in a well ventilated area. Do not store with metal objects. Short circuit can ransom burn.
- Do not bring metal objects into contact with the batteries' terminals. The terminals may short circuit and generate heat in this condition.
- Do not immerse batteries into water or fire (danger of explosion).

- Dispose of batteries in accordance with environmental regulations. Contact your local waste disposal management authority for guidelines concerning lithium ion batteries.

## PowerDock Battery Charger Safety Measures

Observe the following safety measures when working with the FARO PowerDock battery charger:

- Do not charge any batteries other than the FARO PowerBlock batteries in the FARO PowerBlock charger.
- Regularly check plug, cord and the charger itself. In case of damage contact the FARO Customer Service.
- Do not bring metal objects into contact with the charger terminals. The terminals may short circuit and generate heat in this condition.
- To avoid electrical shock, use the charger and the power supply unit in dry indoor environments only.
- Do not operate the charger in an environment allowing exposure to moisture, combustible fluids or gases. Danger of explosion!
- The charger should be kept in a dry room, out of the reach of children.

## Laser Safety

The FARO Laser Scanner Focus<sup>3D</sup> X 130 produces an invisible laser beam with a wavelength of 1550nm. The power of the emitted beam is below 500mW. The beam divergence is typically 0.27mrad (0.015°).

The Focus<sup>3D</sup> X 130 is classified as laser class 1 in accordance with IEC 60825-1:2007: Safety of laser products. Part 1: Equipment classification and requirements; Edition 2.0

The Focus<sup>3D</sup> X 130 is safe under reasonably foreseeable conditions of operation. The maximum permissible exposure (MPE) cannot be exceeded. It is harmless to the eyes if it is used and maintained in accordance with the instructions in this user manual.

In accordance with IEC 60825-1:2007, the Focus<sup>3D</sup> X 130 is equipped with the following explanatory label:



Figure 3-1 Focus<sup>3D</sup> X 130 label

## Mechanical Security

- **WARNING:** The mirror unit rotates with high speed while scanning and for a short period after the scan. While the mirror is rotating keep distance to the product and do not touch the rotating mirror unit with your hands, fingers or any objects at the risk of personal injury and damage to the Focus<sup>3D</sup> X 130.
- The Focus<sup>3D</sup> X 130 will rotate clockwise up to 360 degrees when performing a scan. Ensure that the case of the Focus<sup>3D</sup> X 130 can rotate freely and will not hit any objects during the scan.
- **CAUTION:** The Focus<sup>3D</sup> X 130 may only be used when set on a flat and stable surface. Injuries may result if the Focus<sup>3D</sup> X 130 overturns. Only use equipment recommended by FARO and follow the setup instructions in this manual or in the manual of the manufacturer of the equipment.
- If using a cart, move the setup with special care. Never move the cart by pulling at the power cables. Pushing or pulling of the cart with too much force, sudden stops, or an uneven surface can cause an upset of the Focus<sup>3D</sup> X 130.

## Transport

- When carrying the Focus<sup>3D</sup> X 130, take care not to drop it. Strong impact may damage the Focus<sup>3D</sup> X 130 and render it incapable of proper operation.
- Carry the Focus<sup>3D</sup> X 130 separately from its equipment or - for best protection - use the original transport case.
- When shipping and transporting the Focus<sup>3D</sup> X 130 by rail, sea, air, or in a road vehicle, make sure to use its original transport case and a suitable outer cardboard box for best protection against shock and vibration.
- **NOTE:** The FARO PowerBlock batteries are Li-Ion batteries and are thus classified as "dangerous goods". When transporting or shipping the PowerBlock batteries, please ensure that you observe the applicable and international rules and regulations. For further information, please contact your local forwarder before transportation or shipping.
- For Li-Ion batteries with less than 100 Wh energy content, an exemption is provided that allows you to carry such a battery without further paperwork. The maximum Li-Ion battery energy a single person may carry is 200 Wh.  
**NOTE:** Please make sure that the total energy content of all Li-Ion batteries that you (as a single person) carry is less than 200 Wh and that no single battery has more than 100 Wh energy content.
- **NOTE:** The Focus<sup>3D</sup> X 130 must be turned off during transportation or shipping in a transport case. Please remove the battery from the Focus<sup>3D</sup> X 130 before shipping.

## Storage

Prior to storing the Focus<sup>3D</sup> X 130 for a longer time, remove the battery. Pack the scanner and the battery in its shipping case to protect it from environmental hazards, dust, and dirt. Store all components in an environment where the humidity level is low, the temperature is relatively stable, and where they will not be subject to extreme temperatures, environmental conditions, or heavy vibrations.

# Maintenance

## General

It is recommended that you check your Focus<sup>3D</sup> X 130 at least once a month. This enables you to spot trouble before it starts and helps provide you with an efficient measuring system.

The Focus<sup>3D</sup> X 130 is a precision instrument that contains many sensitive components, and it must be handled with care. Follow these procedures to prevent problems with your system:

- Check the cables for damage to outside insulation, connectors, and pins.
- Check the housing of the scanner for damage.
- Check the housing and the connectors of the battery for damage.
- Place a dust cover over the Focus<sup>3D</sup> X 130 when it is not in use.
- Do not lubricate the Focus<sup>3D</sup> X 130.

To ensure proper functioning of the Focus<sup>3D</sup> X 130, it should be checked by FARO customer service on a regular basis within the yearly maintenance and certification service. The service intervals should not exceed a maximum period of one year. Please contact your local FARO Customer Service team for more information.

## Cleaning Instructions for Optics

**ATTENTION: To avoid unnecessary damage or wear, only clean the optics when the degree of contamination has an impact on the scan quality (e.g. an increase in range noise or a decrease in scan range) and requires cleaning for proper function.**

Major contamination and improper handling to clean optics may impact the scanning quality. **Self-caused damages can result in a complete replacement of the part at the expense of the customer.**

- We recommend using latex gloves. If you are suffering from latex allergies please use gloves that are suitable for you. Lightly rub the gloves after taking them off with laboratory cloths and isopropanol to remove grease and dirt.
- Do not touch the optical surfaces with bare hands or laboratory gloves if at all possible.
- **ATTENTION:** Before cleaning the mirror optics, cover the lens with a cap and avoid any contact with the lens.

- **Only use cleaning fluid WITHOUT alcohol or acetone** to clean the optics. We recommend alcohol-free lens cleaner that can be found in most optical supply stores.
- In the event acetone accidentally comes in contact with the mirror or lens, IMMEDIATELY rinse with water (distilled, if possible).
- Turn the scanner off before cleaning the optics.

**What's needed:**

- Compressed air spray (oil-free - optical supply store)
- Alcohol free cleaning fluid in spray bottle / dropping bottle
- 1 Package lens tissue (optical supply store)
- 1 Package laboratory cloths (lint-free)
- 1 Pair of tweezers or forceps
- 1 Pair of non-powdered gloves

Additionally for a greatly contaminated mirror:

- Mild neutral soap (optical supply store)

*Slightly Contaminated Mirror*

**Handling lens tissue:** Fold two or three pieces of lens tissue and clamp them in the tweezers or forceps.



*Figure 3-2 Folding and Clamping Lens Tissues*

- First, use a little compressed air spray (oil-free) to clean the surface of the optics.

- Mist the clamped lens tissues with the cleaning fluid (do not soak). If necessary, wait a few seconds until some of the solution has evaporated.



*Figure 3-3 Misting Lens Tissues*

- Bring the scanner mirror into position and hold it with one hand; do not touch the mirror surface. Use the other hand to clean the mirror. Starting at the edge of the mirror, apply light pressure and wipe across the mirror into one direction. Repeat until the mirror surface is clean. Use a clean area of the lens tissue (fold used lens tissue accordingly) or new lens tissue for each wipe. Avoid touching the mirror surface with gloves. Do not touch the mirror surface and the receiver lens with the tweezers or forceps.



*Figure 3-4 Cleaning the Mirror*

### ***Greatly Contaminated Mirror***

**Folding laboratory cloths:** Take several individual laboratory cloths out of the package and fold twice. Set onto an oil-free surface.

- Fold the laboratory cloth and soak the edge in the cleaning fluid. Carefully clean the edge of the mirror.
- Completely mist a fresh folded laboratory cloth with mild neutral soap along the edge.
- Starting at the edge of the mirror, apply light pressure and wipe across the mirror. Repeat multiple times in linear direction.
- Then clean with appropriate cleaning fluid. See “*Cleaning Instructions for Optics*” on page 13.

### *Cleaning the Receiver Lens*

See “*Cleaning Instructions for Optics*” on page 13. **Use only alcohol free cleaning fluids! Do not touch the mirror or the receiver lens with your hands, tweezers or forceps.**

- Even small amounts of acetone on the lens may result in dullness of the lens surface or cracks in the lens body.
- **ATTENTION:** To avoid unnecessary damage or wear, only clean optics when the degree of contamination requires cleaning for proper function.
- Major contamination and improper handling to clean optics may impact the scanning quality. **Self-caused damages can result in a complete replacement of the part at the expense of the customer.**

### *Suppliers*

Thorlabs, Inc. (<http://www.thorlabs.com/>)

Edmund Optics (<http://www.edmundoptics.com/>)

Gloves, lens tissues, laboratory cloths, tweezers, forceps, cleaning fluids

Kugler GmbH (<http://www.kugler-precision.com/>)

Cleaning set



## Chapter 4: Parts and their Functions

### Scanner

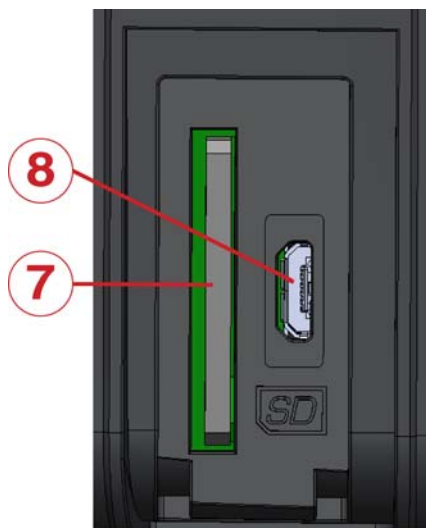
#### Right Side (Display / Mirror Side)



Figure 4-1 Mirror Side of the Focus<sup>3D</sup> X 130

- ① POWER button - Press this button to power on the Focus<sup>3D</sup> X 130. If the Focus<sup>3D</sup> X 130 is on and running, press this button to power the Focus<sup>3D</sup> X 130 down. Pressing and holding the button more than 4 seconds will switch the Focus<sup>3D</sup> X 130 off without shutting down. Only use this option in exceptional cases; e.g., if the shutdown mechanism does not work or the Focus<sup>3D</sup> X 130 is non-responsive.
- ② START / STOP Button - Press this button to start or stop recording a scan.
- ③ LED beneath START / STOP button
- ④ Touch screen display
- ⑤ LED on mirror side of the scanner
- ⑥ SD memory card slot cover - Open the cover to insert a card into or release a card from the card slot (7). *For more information, see “SD Memory Card” on page 29.*

**Inside the cover**



*Figure 4-2 SD Memory Card Slot*

- ⑦ SD card slot
- ⑧ Micro USB port - Without function yet; reserved for future use.

**Left Side (Battery / Sensor Side)**



*Figure 4-3 Sensor Side of the Focus<sup>3D</sup> X 130*

- ⑨ Battery cover with FCC compliance statement on the inside.
- ⑩ Battery compartment
- ⑪ Battery fastener - push the fastener to release the battery.
- ⑫ LED sensor side

**Front**

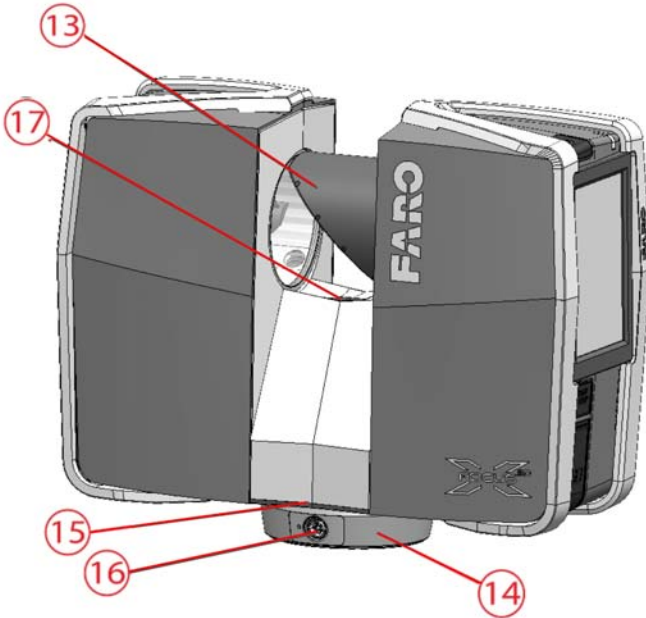


Figure 4-4 Side View of the Focus<sup>3D</sup> X 130

- ⑬ Scanner mirror - for safety and cleaning instructions see “*Mechanical Security*” on page 11 and “*Cleaning Instructions for Optics*” on page 13.
- ⑭ Scanner mount - see Figure 4-5 for more information.
- ⑮ LED on scanner mount
- ⑯ Power socket - for the pin assignment of the power socket, see “*Focus<sup>3D</sup> X 130 Power Socket*” on page 114.
- ⑰ Reference area - used to adjust distance measurements while scanning. Avoid soiling this area and do not touch it.

## Bottom

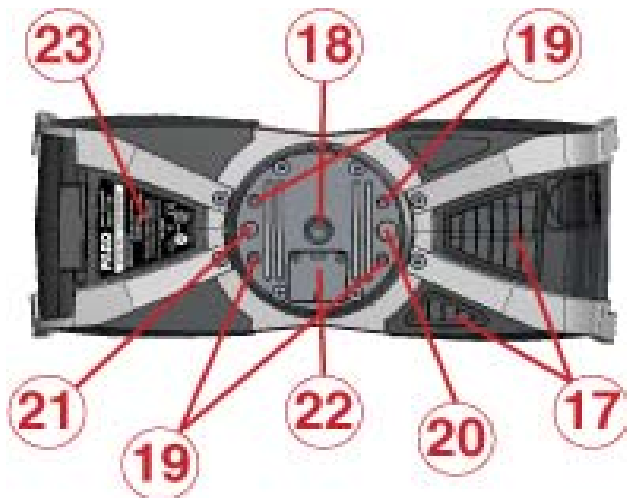


Figure 4-5 Bottom View of the Focus<sup>3D</sup> X 130

- ⑱ 3/8" screw thread to mount the scanner to standard photo tripods.
- ⑲ M5 screw threads to mount the scanner to customer specific fixtures.
- ⑳ Pin hole (diameter 8 mm) for scanner adjustment.
- ㉑ Pin hole (diameter 6 mm) for scanner adjustment.
- ㉒ Cover of the automation interface for automated applications. Remove to get access to the automation interface of the Focus<sup>3D</sup> X 130. For more information, please read the Focus<sup>3D</sup> X 130 automation interface manual. Cover the automation interface if it is not needed or not in use.
- ㉓ Type label
- ㉔ Cooling fan openings - please keep these openings uncovered to ensure proper cooling of the scanner.

*For a detailed sketch of the scanner mount, see "Focus<sup>3D</sup> X 130 Mount Dimensions" on page 112.*

## PowerDock Battery Charging Cradle



Figure 4-6 PowerDock

- ① Power socket
- ② Bearing area for the battery
- ③ LEDs (see Figure 4-7)

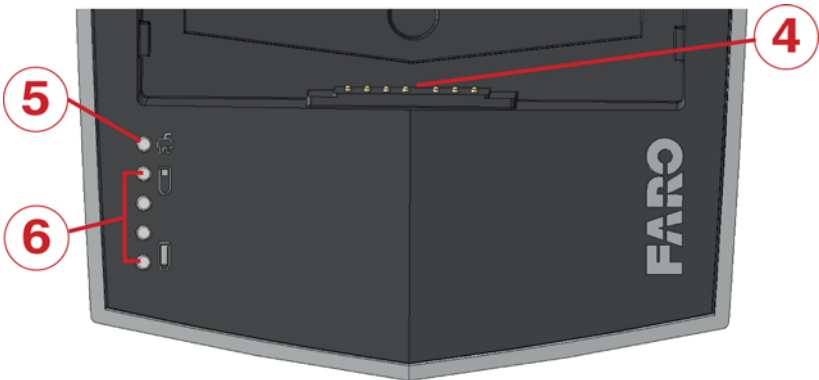


Figure 4-7 PowerDock LEDs

- ④ Connectors
- ⑤ Power LED (LED 1) - indicates that power is connected to the PowerDock.
- ⑥ LEDs 2 to 5 - indicate the charging state of the battery:

<b>Charge Level</b>	<b>LED behavior</b>
<i>0 - 25%</i>	<i>LED 2 is blinking blue, others are off</i>
<i>25 - 50%</i>	<i>LED 2 is illuminating blue, LED 3 is blinking blue, LEDs 4 &amp; 5 are off</i>
<i>50 - 75%</i>	<i>LEDs 2 &amp; 3 are illuminating blue, LED 4 is blinking blue, LED 5 is off</i>
<i>75 - 99%</i>	<i>LEDs 2 to 4 are illuminating blue, LED 5 is blinking blue</i>
<i>Fully charged</i>	<i>LEDs 2 to 5 are illuminating blue</i>

**LED behavior in case of errors:**

<b>Error</b>	<b>LED behavior</b>
<i>Temperature too low</i>	<i>LED 2 is blinking red</i>
<i>Temperature too high</i>	<i>LED 5 is blinking red</i>
<i>Battery is defective</i>	<i>LEDs 2 to 5 are blinking red</i>
<i>Power Supply has under- or over voltage</i>	<i>LED 1 is blinking red</i>





## Chapter 5: Getting Started

This chapter will provide preliminary steps and basic Focus<sup>3D</sup> X 130 operations and will guide you step-by-step from setting up the Focus<sup>3D</sup> X 130 to recording your first scan.

### Charging the FARO PowerBlock Battery

The FARO PowerBlock battery can be charged in the Focus<sup>3D</sup> X 130 or in the FARO PowerDock battery charger. Carefully read the safety measures described in “*PowerBlock Battery Safety Measures*” on page 9 and “*PowerDock Battery Charger Safety Measures*” on page 10 before using them.

It is recommended to fully charge the battery before use and that a spare battery is kept on hand just in case it is needed during your scan project.

### Charging the Battery in the Focus<sup>3D</sup> X 130

The Focus<sup>3D</sup> X 130 doesn't need to be switched on in order to charge the battery.

- 1 Mount the battery into the Focus<sup>3D</sup> X 130. See “*Supplying Power with the Battery*” on page 31.
- 2 Connect the AC Adaptor to the Focus<sup>3D</sup> X 130 and the wall outlet. See “*Supplying Power with the External Power Supply Unit*” on page 32.
- 3 If the Focus<sup>3D</sup> X 130 is turned off, the upper LEDs on both sides of the scanner as well as the LEDs at the scanner mount will start blinking slowly blue while charging. The LEDs will stop blinking and will illuminate constantly blue when the battery is fully charged.
- 4 If the Focus<sup>3D</sup> X 130 is turned on, you can check the exact charge state of the battery in the scanner's user interface under *Home > Manage > General Settings > Power Management*. For more information, see “*Power Management*” on page 77.

#### PLEASE NOTE:

- Take out the Focus<sup>3D</sup> X 130 from the transport case before connecting the power supply to the scanner.
- Use the power supply unit indoor only.
- Before longer storage, remove the power supply unit and the battery from the Focus<sup>3D</sup> X 130.

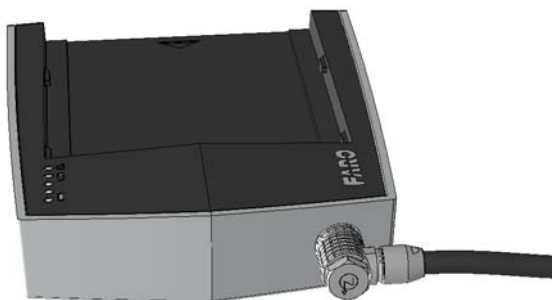
## Tips for Using the Battery

- Charge the battery the day it is to be used or on the day before. A charged battery unused will gradually lose power over time.
- If the battery becomes exhausted quickly after being fully charged, replace it with a new one.
- For best battery performance, an ambient temperature of 5°C (41°F) to 35°C (95°F) is recommended. In colder or warmer locations, battery performance and operation time may temporarily decrease.

## Charging the Battery with the PowerDock Battery Charger

The charger can be used in foreign countries. It is compatible with a 100 V AC to 240 V AC 50/60 Hz power source. Use a plug adapter for other countries.

- 1 Connect the power supply unit cable to the power socket of the PowerDock charger. Confirm the direction of the power supply's plug (see Figure 5-1). If you forcibly insert the plug in a wrong direction, the plug, the PowerDock's power socket as well as the PowerDock itself can be damaged.



*Figure 5-1 PowerDock with Connected Power Cable*

- 2 Connect the AC power cable to the power supply as well as to a power outlet. Check the input voltage on the type label before connecting. LED 1 of the PowerDock should illuminate blue, which means that power is connected to the PowerDock.

**NOTE:** The power supply unit and the PowerDock charger are not for outdoor use. To avoid electrical shock, use them in dry indoor environments only.

- 3 Point the battery's contacts to the PowerDock and place the battery flat along the arrow mark on the FARO PowerDock and slide it carefully into charging

position until it snaps into place. Make sure that the battery's pins are in contact with the charger's terminals.



*Figure 5-2 Placing the Battery on the PowerDock*

- 4 Charging starts automatically as soon as the battery has been inserted into the charger; LEDs 2 to 5 blink and illuminate according to the current charging state of the battery. *For more information, see “PowerDock Battery Charging Cradle” on page 22.*
- 5 After charging, carefully slide the battery out of position and remove it.

## Setting up the Tripod

Extend and lock all legs of the tripod. Check that the tripod adjustment arrangements have been locked and that the legs are of even length. Ensure that the surface is stable, that the tripod feet are secured and that it is firm in its position. The tripod's plate should be levelled as horizontally as possible.

In extreme windy conditions, please make sure that the tripod has a stable standing. For this, you should affix a heavy weight to the tripod or sandbag its feet.



*Figure 5-3 Gitzo Carbon Fiber Tripod (available as optional accessory)*

## Mounting the Focus<sup>3D</sup> X 130

To mount the Focus<sup>3D</sup> X 130 to a tripod we recommend using the quick release.

- 1 Remove the Focus<sup>3D</sup> X 130 from the case, check outer casing for any signs of damage or distortion. Check mirror for damage due to scratches, cracks, distortion and inspect for cleanliness.
- 2 Attach the upper part of the quick release to the scanner's mount. Make sure to tighten the screw.
- 3 Mount the counter piece of the quick release onto the tripod. Make sure that it is fixed securely.
- 4 Carefully mount the Focus<sup>3D</sup> X 130 with the upper part of the quick release to its counter piece and lock its fastener. Test that the scanner is correctly locked in place by gently attempting to lift it from the tripod.
- 5 If applicable, remove the ruggedized aluminium protection cover from the scanner.
- 6 The scanner should be set up as horizontally as possible. The levelling may be refined using the integrated dual axis compensator. See *“Inclinometer (Dual Axis Compensator)”* on page 92.

Please see the user manual of your quick release for detailed instructions.

## SD Memory Card

### Preparing a SD Memory Card

The Focus<sup>3D</sup> X 130 will store the recorded scans on a removable SD memory card. This memory card can also be used to create backups of the scanner settings, to import scanner settings and to install firmware updates.

Before carrying out a scan project you may use the software SCENE to set up an SD card with project relevant information and settings, like the project structure, scan profiles or scanner operators. These settings can then be transferred to the scanner. For more information on scan project preparation with SCENE and transferring data to the scanner, please see the manuals of these software products and “*SD Card*” on page 85.

You can use SD, SDHC or SDXC cards. Memory cards with a size up to 64 GB have been verified to operate with the scanner. We recommend using memory cards with a capacity of 4 GB or more. The speed of the card should be Class 6 or better and its temperature range should be from - 20°C (-4°F) to 85°C (185°F).

**NOTE:** : The SD cards must be formatted in the FAT32 file system. When using a SD card other than the supplied one, please format it with the scanner’s format function first. *For more information, see “SD Card” on page 85.*

SD and SDHC cards may also be formatted with Windows. SDXC cards with a capacity of more than 32GB cannot be formatted with the Windows format function as Windows will format those cards in its own file system which is not supported by the scanner. There exist freeware tools that allow formatting such cards with Windows as FAT32 but it is recommended to use the scanner’s format function.

**CAUTION:** Do not remove the SD card from the scanner while it is busy, otherwise you risk corrupting the data on the card. A busy SD card is indicated by this icon blinking in the status bar of the controller software:



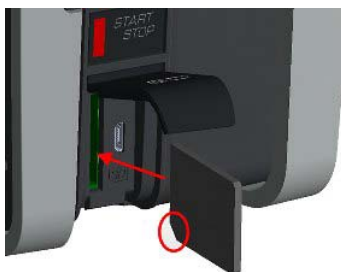
It is safe to remove the card from the scanner when this icon has disappeared from the status bar.

**CAUTION:** When removing a Focus<sup>3D</sup> X 130 SD card from your computer, you should always use the “**Safely Remove Hardware**” option from the system tray in Windows, otherwise you risk corrupting the data on the SD card. To safely remove hardware in Windows, double-click on the **Safely Remove Hardware**

icon in the system tray, and then select the device you want to remove from the list.

For information on the folder and file structure of a Focus<sup>3D</sup> X 130 memory card, see “*File Structure of the SD Memory Card*” on page 108.

## Inserting the SD Memory Card



*Figure 5-4 Inserting the SD Card*

- 1 Open the SD memory card slot cover.
- 2 Insert the formatted SD card with the notched edge in the direction as illustrated until it clicks.
- 3 Confirm the direction of the memory card. If you forcibly insert the memory card in a wrong direction, the SD card, the card slot or data on the card can be damaged.
- 4 Close the cover.

## Ejecting the SD Memory Card

To remove a SD card from the scanner, open the SD card slot cover and lightly push the memory card.

- Do not eject the memory card while it is busy.
- Take care that the memory card does not pop out and drop.

## Powering the Focus<sup>3D</sup> X 130

The Focus<sup>3D</sup> X 130 can be operated with the battery and the external power supply unit.

## Supplying Power with the Battery

Adhere to the battery safety measures (“*PowerBlock Battery Safety Measures*” on page 9) and mount a charged battery into the Focus<sup>3D</sup> X 130:

- 1 Open the scanner's battery compartment cover.
- 2 Turn the battery so that its type label is directed upwards, point the battery contacts to the scanner, push the battery straight in, and slide it downward into the battery compartment until the fastener clicks into position.



Figure 5-5 Focus<sup>3D</sup> X 130 with Battery

- 3 Close the battery cover.

## Supplying Power with the External Power Supply Unit

- 1 Attach the power supply to one of the tripod's legs.



*Figure 5-6 Power Supply Attached to the Tripod's Leg*

- 2 Connect the power supply unit cable to the power socket of the Focus<sup>3D</sup> X 130. Confirm the direction of the power supply's plug (see Figure 5-7). If you forcibly insert the plug in a wrong direction, the plug, the scanner's power socket as well as the scanner can be damaged.



*Figure 5-7 Power Supply Connected to Focus<sup>3D</sup> X 130*

- 3 Connect the AC power cable to the power supply as well as to a power outlet. Check the input voltage on the type label before connecting. The upper LEDs



of the scanner on the mirror and sensor side as well as the LED of the scanner mount begin to illuminate blue.

**NOTE:** To avoid electrical shock, outdoor use of the power supply unit is not permitted. Use the power supply unit in dry indoor environments only.

## Switching the Focus<sup>3D</sup> X 130 On

Pressing the scanner's **On/Off button** will start the boot process, which will be indicated by the scanner LEDs blinking blue. If power is supplied by the battery only and its charge state is too low to start the scanner, the scanner LEDs will blink orange.

When the Focus<sup>3D</sup> X 130 is ready, the LEDs will stop blinking and will illuminate constantly blue, the Home screen of the scanner's controller software will appear on the integrated touch screen.



Figure 5-8 Home Screen of the controller software

The Focus<sup>3D</sup> X 130 can be operated to its full extent by simply touching the elements on the screen with your fingers. The controller software is designed to be able to be controlled with your fingers only. Nevertheless, you can also use a stylus, if you want to.

## Initial Scanner Settings

This chapter gives you a brief description on how to set up initial scanner settings using the scanner's controller software on the integrated touch screen. *For more information, see “The Focus<sup>3D</sup> X 130 Controller Software” on page 57.*

## Setting the Interface Language

Starting from the Home screen, go to *Home > Manage > General Settings > Language* to change the language of the controller software.



Figure 5-9 Language Selection Screen

Select the language by touching the corresponding button. The selected language will be highlighted and marked with a check mark.

If the list of available languages exceeds the screen size, scroll the list up or down with the **arrow buttons** on the bottom.

## Setting the Date and Time

To change the date and time settings, go to *Home > Manage > General Settings > Date & Time*.

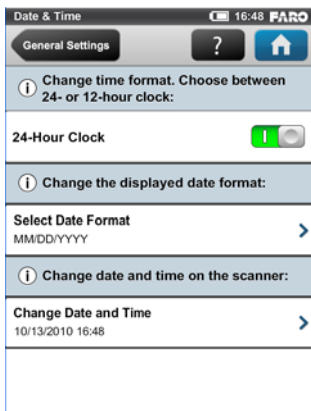


Figure 5-10 Date and Time Settings

**Time Format** - Click to set the time format. The controller software will show the time either using the 24-hour or the 12-hour clock. Switching the button to ON will select the 24-hour clock. Switching the button to OFF will select the 12-hour clock.

**Selected date format** - Click to choose the date format. The currently selected date format is displayed on the button itself.

**Change date and time** - Click to set the internal clock of the Focus<sup>3D</sup> X 130.

## Setting the Date Format

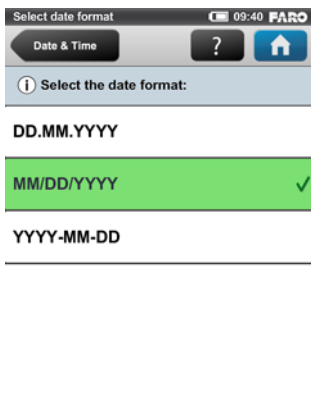


Figure 5-11 Change Date Format

Select the date format by touching the corresponding button. You can select between the date formats DD.MM.YYY, MM/DD/YYYY or YYYY-MM-DD, where YYYY is the year, DD the day and MM the month. The selected format will be highlighted and marked with a check mark.

## Changing Date and Time

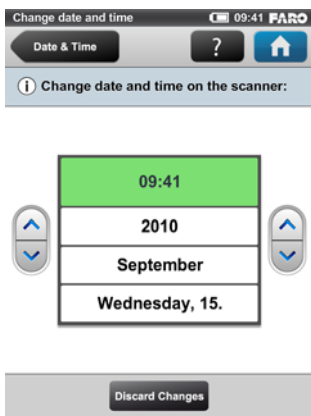


Figure 5-12 Change Date and Time

Select the **time button** in the list to change the time, then use the buttons on the left to set the hours, the buttons on the right to set the minutes.

Select the **year button** in the list to change the year, then use the buttons on the left or on the right to set the date.

Proceed accordingly with the **month** and the **day buttons**.

**Discard Changes** - Click to discard your changes.

Leaving the view with the **back** or **home button** applies your changes. A message will be displayed, informing you that you may need to restart the scanner for the changes to take effect.

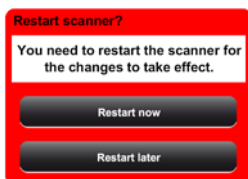


Figure 5-13 Restart Scanner

## Setting the Unit of Length and the Temperature Scale

You can change the units scale under *Home > Manage > General Settings > Units*.

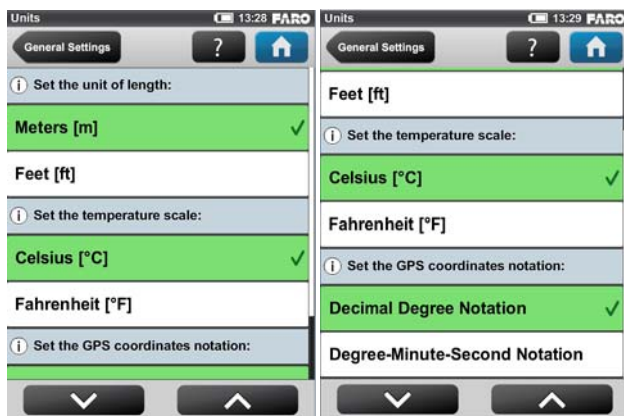


Figure 5-14 Change Unit of Length

Lengths will be displayed by the controller software either in meters or in feet. Select the favored unit of length by touching the corresponding button.

Temperatures will be displayed either in Celsius or in Fahrenheit scale. Select the favored temperature scale by touching the corresponding button.

GPS coordinates are either displayed in decimal degree notation (e.g. +34.9823450° E) or in degree-minute-second notation (e.g. 34° 58' 56.44" E).

## Entering Scanner Information

You can specify a scanner name and the owner of the Focus<sup>3D</sup> X 130. Starting from the Home screen, go to *Home > Manage > General Settings > Scanner Details*.

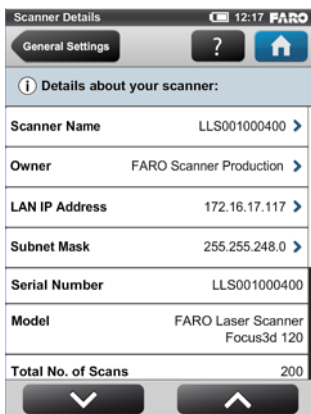


Figure 5-15 Scanner Details

**Scanner name** - Click to change the name of the scanner.

**Owner** - Click to enter the name of the company or person owning the scanner.

*For more information, see “Scanner Details” on page 82.*

## Scanning

This chapter will give you a brief description on how to set the scanning parameters in order to capture your first scans. Normally, you would provide and enter project information before starting with your scan project. This will be described later. *For more information, see “Managing Scan Projects” on page 64.*

## Setting the Scanning Parameters

*(Home > Parameters)*

Scanning parameters like resolution, quality or the scanning angles are the parameters used by the scanner for recording the scan data. There are two ways to set the scanning parameters: by changing them manually or by selecting a scan profile which is a predefined set of scanning parameters. When selecting a scan profile, its settings will overwrite the scanning parameters.

To choose a predefined scan profile or to change the scanning parameters push the **Parameters** button on the **Home** screen.

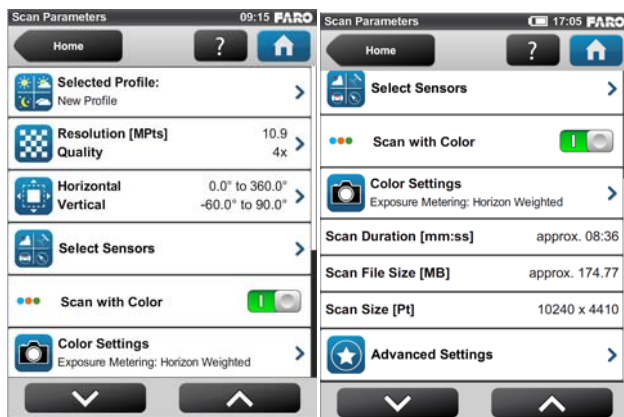


Figure 5-16 Change the Scan Parameters

**Selected Profile** - Shows the name of the selected scan profile. Click to select a scan profile. If the scanning parameters differ from the selected profile, **altered** is appended to its name. Selecting a predefined scan profile overwrites all current scanning parameters with the settings of the selected scan profile.

Additionally, you may edit the single scanning parameters individually by changing the following settings:

**Resolution and Quality** - Displays the selected resolution in Mega points and the selected quality. Click the button to change these values.

**Horizontal and Vertical Scan Range** - Displays the scan range with the horizontal and the vertical start and end angles in degrees. Click to adjust them.

**Select Sensors** - Opens the screen to enable or disable the automatic use of the data of the built-in sensors for the scan registration in SCENE.

**Scan with Color** - Switch colored scan recording on or off. If switched on, the scanner will also take color photos of the scanned environment with the integrated color camera. These photos will be taken right after the laser scan and will be used in the point cloud processing software SCENE to automatically colorize the recorded scan data.

**Color Settings** - Shows the current exposure metering mode used for taking the color photos. Click to change the exposure metering mode.

**Advanced Settings** - Enable or disable the Clear Contour and Clear Sky filters. Enable or disable the Far Distance Optimization.

**Scan Size [Pt]** - Shows the size of the scan in points horizontally x vertically. The vertical size may only be changed by setting a new resolution or by changing the scan area angle.

**Scan Duration, Scan File Size** - Expected scan time and file size in Megabytes according to the chosen resolution, quality value, and scan range. Please note that the values shown here are approximate values.

**NOTE:** the scan duration shown in Figure 5-28 and the scan duration values shown in the scanning parameters view differ from each other, because the values in Figure 5-28 are pure net values, the time needed for capturing photos in color mode and pre and post processing time are not taken into account.

### *Selecting a Scan Profile*

*(Home > Parameters > Selected Profile)*

Prior to capturing a scan, you may select a scan profile that fits the needs of the scene and the desired scan quality.



Figure 5-17 Select a Profile

This view shows a list of all available scan profiles. This list contains factory predefined profiles which are read-only (see “*Factory Predefined Scan Profiles Overview*” on page 71 for an overview of the available factory predefined scan profiles) and custom profiles which can be created and manipulated under *Home > Manage > Profiles*. For more information, see “*Creating a Scan Profile*” on page 69.

Select a profile by touching the corresponding button. The selected profile will be highlighted and marked with a check mark. To view the details of the selected profile, touch its button once again.



## Setting Resolution and Quality

(Home > Parameters > Resolution / Quality)

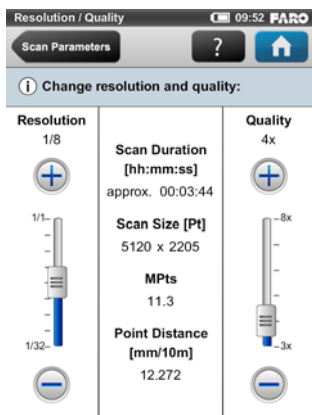


Figure 5-18 Change Scan Resolution and Quality

**Resolution** - The resulting scan resolution. You can choose among 1/1, 1/2, 1/4, 1/5, 1/8, 1/10, 1/16, 1/20 and 1/32. Use the slider on the left to change the resolution of the next scan.

**Quality** - Affects the quality of the scan and the scanning time at constant scan resolutions. It allows the user to balance the needs of quality and speed with one simple slider. Moving the slider up reduces the noise in the scan data and thus increases the scan quality which results in an increased scanning time. Moving the slider down reduces the scanning time and increases the efficiency of your scan project. The Quality slider sets quality levels either via diverse measurement rates or by applying additional noise compression. For details about the various quality settings, please see *Figure 5-28*.

The resulting **Scan Duration**, vertical and horizontal scan points (**Scan Size [Pt]**), as well as the resulting scan size in Mega points (**MPts**) will be displayed in the middle of the view. **Point Distance [mm/10m] / [in/30ft]** is the distance between the captured scan points in mm (in) in a scan distance of 10 meters (30 ft.).

Depending on the chosen scan resolution only appropriate quality values are selectable (see *Figure 5-28*).

If you plan to capture several scans from the same position (with different resolutions) and if it is important that these scans have the same horizontal start angle, then you should neither switch off the scanner nor change the quality between the recordings of these scans.

## Setting the Scan Range

(Home > Parameters > Horizontal / Vertical)



Figure 5-19 Setting the Scan Range

**Vertical area** - The size of the vertical scan area in degrees. Use the left up and down buttons to change the vertical start angle, use the right up and down buttons to adjust the vertical end angles.

**Horizontal area** - The size of the horizontal scan area in degrees. Use the left buttons to change the horizontal start angle, use the right buttons to adjust the horizontal end angles.

**Default Area button** - Click to reset the values to the default scan area (vertical from  $-60^{\circ}$  to  $90^{\circ}$  and horizontal from  $0^{\circ}$  to  $360^{\circ}$ ).

The rectangle in this view illustrates the full scan area. If there are scans on the inserted SD card, the preview picture of the last recorded scan is displayed. If there is no preview picture available, a grid is displayed, where the space between the horizontal and vertical lines is equivalent to  $30^{\circ}$ . The yellow rectangle illustrates the selected scan area.

## Selecting the Sensors

(Home > Parameters > Select Sensors)

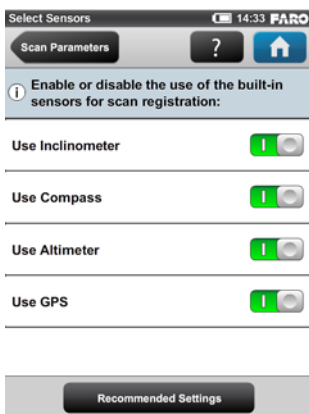


Figure 5-20 Selecting the Sensors

**Use Inclinometer** - Enable or disable the automatic use of the inclination measurement of the built-in dual axis compensator (inclinometer) for the scan registration in SCENE. However, regardless of your setting, the data of this sensor is always measured and attached to each scan. If the use of the inclinometer data is switched ON, it will automatically be used to register the scans in SCENE; if it is switched off, the data will be ignored. You can still change this behavior later in SCENE. See the SCENE manual for more information on this. **PLEASE NOTE:** To get the most reliable data from the dual axis compensator, make sure that the scanner's inclination is less than 5°. *For more information, see “Inclinometer (Dual Axis Compensator)” on page 92.*

**Use Compass** - Enable or disable the automatic use of the data of the built-in compass for the scan registration in SCENE. Just like with the inclinometer, the data of the compass is always measured and attached to each scan during scanning and will automatically be used for the scan registration, if this button is switched to ON. *For more information, see “Compass” on page 93.*

**Use Altimeter** - Enable or disable the automatic use of the altimeter data for the scan registration in SCENE. Just like with the inclinometer, the data of the altimeter is always measured and attached to each scan during scanning and will automatically be used for the scan registration, if this button is switched to ON. You may want to enter a reference height before starting your scan project. This reference height will then act as basis for all the measurements made by the altimeter. You will find the altimeter settings under *Home > Manage > Sensors > Altimeter*. *For more information, see “Altimeter” on page 95.*

**Use GPS** - Turn the GPS sensor ON or OFF. Unlike the other sensors, the GPS data is only recorded during scanning and will thus only be available for scan registration in SCENE if this button is switched to ON. *For more information, see “GPS” on page 96.*

Click the **Recommended Settings** button to enable the use of all sensors.

**PLEASE NOTE:** The available sensors vary depending on the scanner model.

## Color Settings

(Home > Parameters > Color Settings)



Figure 5-21 Color

**Set the exposure metering mode** - Set the way in which the integrated color camera determines the exposure for taking the color photos (if colored scan recording is switched on). Select between three exposure metering modes to meet the requirements of the current lighting conditions and to get best possible results for the area of interest.

**Even Weighted Metering** - To determine the exposure settings, the camera will use the light information coming from the entire scene and averages without

giving special weighting to a particular area. Use this setting in scenarios with even lighting conditions.



*Figure 5-22 Even weighted metering*

**Horizon Weighted Metering** - With horizon weighted metering mode, the camera will use the light information coming from the horizon to determine its exposure setting. This mode is commonly used in scenarios with bright light coming from directly above (e.g. indoors with bright ceiling lighting or outdoors with bright sunlight coming from directly above) and if you want to achieve the most correct balance of light and exposure for objects at the horizon. This mode is the default setting. Compared to even weighted metering, this mode will increase scan duration by approximately 14 seconds.



*Figure 5-23 Horizon weighted metering*

If the vertical scan area is limited, then the area used to determine the exposure (exposure metering area) might move away from the horizon. This is the case if the vertical start angle is set to a value  $> -30^\circ$  or if the vertical end angle is set to

a value  $< 30^\circ$ . The exposure metering area will then be moved up or down and set to the center of the remaining vertical scan area. The following figures illustrate this behavior. Figure 5-24 shows the exposure metering area (highlighted yellow) for the full vertical scan area; Figure 5-25 shows the exposure metering area for a limited vertical scan area set to e.g.  $10^\circ$  to  $90^\circ$ .



Figure 5-24 Full vertical scan area



Figure 5-25 Limited vertical scan area

**Zenith Weighted Metering** - With zenith weighted metering, the camera will use the light information coming from above the scanner to determine its exposure setting. Use this mode if there is very bright light coming from e.g. windows and if you want to achieve the most correct balance of light and exposure for objects at the ceiling of building (e.g. for ceiling paintings in

historical buildings). Compared to even weighted metering, this mode will increase scan duration by approximately 14 seconds.



Figure 5-26 Zenith weighted metering

## Advanced Settings

(Home > Parameters > Advanced Settings)

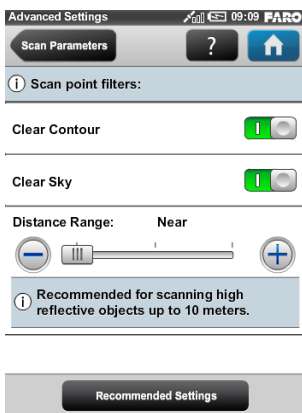


Figure 5-27 Advanced Settings

**Clear Contour** - Enables the dynamic contour filter. While scanning, this hardware filter will remove incorrect measurements at the edges of objects. It removes scan points resulting from hitting two objects with the laser spot which mainly happens at the edges of objects.

**Clear Sky** - Enables the dynamic sky filter. While scanning, this hardware filter will remove scan points resulting from hitting no objects at all which mainly happens when scanning the sky.

**Distance Range** - Changing the Distance Range settings may help to reduce saturation.

Near: Recommended for scanning high reflective objects up to 10 meters.

Default: Recommended for most scanning situations.

Far: Recommended for scanning objects up to 130 meters, yet the accuracy of the data of nearby targets (up to 10 meters) might be affected.

**Recommended Settings button** - Enables both filters and disables Far Distance Optimization.

## Scanning Parameters Overview

Figure 5-28 shows the measurement speed, noise compression, net scan time for all the resolution and quality settings that are available.

<i>Resolution</i>		<i>Quality</i>	<i>Speed (kpt/sec)</i>	<i>Noise Compression</i>	<i>Net Scan Time (full scan)</i>	<i>pt/360°</i>
<i>Mio. Pts (full scan)</i>						
710.7	1/1	1x	976	-	0:14:19	40,960
710.7	1/1	2x	488	-	0:28:38	40,960
710.7	1/1	3x	244	-	0:57:16	40,960
710.7	1/1	4x	122	-	1:54:32	40,960
177.7	1/2	1x	976	-	0:03:35	20,480
177.7	1/2	2x	488	-	0:07:09	20,480
177.7	1/2	3x	244	-	0:14:19	20,480
177.7	1/2	4x	122	-	0:28:38	20,480
177.7	1/2	6x	122	2x	1:54:32	20,480
44.4	1/4	1x	976	-	0:00:54	10,240
44.4	1/4	2x	488	-	0:01:47	10,240
44.4	1/4	3x	244	-	0:03:35	10,240
44.4	1/4	4x	122	-	0:07:09	10,240
44.4	1/4	6x	122	2x	0:28:38	10,240
44.4	1/4	8x	122	4x	1:54:32	10,240
28.4	1/5	2x	488	-	0:01:09	8,192

Figure 5-28 Resolution and Quality



Resolution		Quality	Speed (kpt/sec)	Noise Compression	Net Scan Time (full scan)	pt/360°
Mio. Pts (full scan)						
28.4	1/5	3x	244	-	0:02:17	8,192
28.4	1/5	4x	122	-	0:04:35	8,192
28.4	1/5	6x	122	2x	0:18:20	8,192
11.1	1/8	2x	488	-	0:00:27	5,120
11.1	1/8	3x	244	-	0:00:54	5,120
11.1	1/8	4x	122	-	0:01:47	5,120
11.1	1/8	6x	122	2x	0:07:09	5,120
11.1	1/8	8x	122	4x	0:28:38	5,120
7.1	1/10	3x	244	-	0:00:34	4,096
7.1	1/10	4x	122	-	0:01:09	4,096
7.1	1/10	6x	122	2x	0:04:35	4,096
7.1	1/10	8x	122	2x	0:18:20	4,096
2.8	1/16	3x	244	-	0:00:13	2,560
2.8	1/16	4x	122	-	0:00:27	2,560
2.8	1/16	6x	122	2x	0:01:47	2,560
2.8	1/16	8x	122	4x	0:07:09	2,560
1.8	1/20	4x	122	-	0:00:17	2,048
1.8	1/20	6x	122	2x	0:01:09	2,048
1.8	1/20	8x	122	4x	0:04:35	2,048
0.7	1/32	4x	122	-	0:00:07	1,280
0.7	1/32	6x	122	2x	0:00:27	1,280
0.7	1/32	8x	122	4x	0:01:47	1,280

Figure 5-28 Resolution and Quality

## Enhancing the Scanned Environment with Artificial Targets

Before scanning, you should make sure that there will be enough reference objects in the scans so that there will be no problems during the later registration process. References, or targets, are used to register multiple individual scans that are each on their own coordinate system, onto a single, aligned coordinate system. Although scan registration in SCENE can be done purely on the basis of natural targets, such as planes, walls, corners etc., we recommend to enhance the

scanned environment with additional artificial reference objects, like spheres or checkerboard paper targets. Spheres and paper targets can be combined within a scan site. Usually you will achieve more precise registration results when you have manually placed such targets.



Figure 5-29 checkerboard and sphere target

The following tips and hints provide an overview of basic principles which should be obeyed when working with artificial reference objects like spheres or paper targets.

### *General*

- Mathematically you need three corresponding references in the two scans which you like to register to each other. The inclination data captured by the built-in dual axis compensator may serve well as one reference, such that only 2 other scanner external references are required. But a higher number of references per scan may improve the registration results and may make registration easier and less error prone.
- As artificial targets you should use checkerboard targets or reference spheres.
- Use targets with a non-reflecting surface.
- Print paper references with laser printers only.
- The references should be easily and clearly visible in the scans.
- Targets should not be positioned symmetrically. They should form a polygon around the scanner and have varying distances to the scanner. Place them in the scanning area at varying heights, distances and planes. Avoid placing the targets in a straight line.
- If the references cannot be placed in an adequate distance to the scanner, increase the scanning resolution or the size of the targets.
- Do not place targets in close proximity to one another. The distance between targets should not be smaller than 1m.
- Make sure you see the targets in more than one scan (if you do not have surveyed coordinates for each targets). A target which is only visible in one scan is useless for registration.

- When capturing a chain of scans resulting in a tubular point cloud which is typical for e.g. tunnel surveying, it is recommended to make use of the inclination sensor and references with surveyed coordinates. Such references should be used along the entire chain. The scanner has a certain measuring uncertainty and if you do not use surveyed references when capturing and registering a chain of scans, this measuring uncertainty may propagate from scan to scan.

### *Checkerboard Targets*

- The angle of incidence between the laser beam and checkerboard targets should not be smaller than 45°.
- Depending on the chosen scanning resolution, the detection of checkerboard references in the scans by SCENE may get unreliable beyond a certain distance to the scanner. E.g. when using A4 checkerboard references and scanning with a resolution of 1/4, the distance to the scanner should not be greater than 15m. Larger distances can easily be achieved by enlarging the size of the target or scanning with a higher resolution.
- Checkerboard targets should not be rotated by 45° in relation to the scanner's axis.
- Have sufficient scan points on the checkerboard targets. They need four or more scan points per quadrant.
- Checkerboard targets should not be attached to a curved surface.

### *Reference Spheres*

- Reference spheres should be completely visible in the scan. Make sure that they are not partly covered by other objects.
- Depending on the chosen scanning resolution, the detection of sphere references in SCENE may get unreliable beyond a certain distance to the scanner. E.g. when scanning with a resolution of 1/4 and using spheres with a diameter of 145mm, the distance to the scanner should not be greater than 18m. If you are using larger spheres, e.g. spheres with a diameter of 200mm, the distance to the scanner may be extended to 45m.

For more information on registering scans and using references for registration, please see the SCENE manual.

## Environmental Conditions

- When the product is transferred from a cold to a significantly warmer environment, water may condense on some elements inside the scanner. To avoid this, we recommend placing the scanner in an airtight plastic bag before bringing it from a cold to a significantly warmer environment. This allows the condensation to form on the bag and not inside the scanner. If you do not have the possibility to pack the scanner airtight, please wait until observable **condensation water** evaporates from the scanner before switching the Focus<sup>3D</sup> X 130 on.
- For applications requiring the highest degree of accuracy such as reverse engineering and starting with the scanner at lower temperatures, it is advised to turn the scanner on and warm it up until the internal temperature stabilizes.
- If the temperature of the scanner is above or below the specified range, you will get a warning. Scanning is still possible but the temperature may have impact on the measuring accuracy. If an upper or lower temperature limit is exceeded, the scanner will automatically shut down to avoid damages.
- Strong dust formation, fog, rain or snowfall may result in bad measurements. You should avoid scanning under these conditions.
- You should avoid scanning objects against direct sunlight. This may result in limited scan data in this area.
- Objects or surfaces may have an increased range noise if they are directly illuminated by bright sunshine.
- Highly absorbing or highly reflective surfaces increase the range noise and thus the measuring inaccuracy. If these surfaces are of importance, you should treat them e.g. with developer or anti-glare-spray.

## Starting a Scan

Remember that the scanner is turning and the mirror unit is rotating with high speed. Ensure that the scanner can move freely and that no objects can touch the mirror unit.

You can start your scan either by clicking on the **Start Scan button** on the **Home screen** of the controller software or by pressing the **Start / Stop button** on the scanner.

If there is not enough space on the SD memory card, you will be warned and the scanner will refuse scanning. In this case, please remove scan data from the memory card or insert a new card and try again.

The scan process starts, the laser of the scanner will be switched ON and the scanning view will be displayed. The scanner's LEDs are blinking red as long as the laser of the scanner is switched ON. During scanning, the scanner rotates clockwise by 180°. If you are scanning with color, the scanner will continue to turn to 360° to take the pictures. The executed processing steps are displayed in the status bar of the scanning screen, the scan progress is indicated by the progress bar.

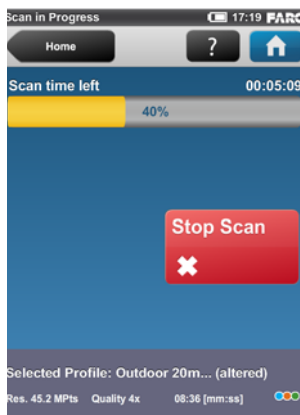


Figure 5-30 Scanning View

To stop a scan touch the **Stop Scan button** in the scanning view or press the **Start / Stop button** on the scanner. You will then be asked to keep or delete the incomplete scan.

**CAUTION:** After having completed scanning and capturing the pictures, depending on environmental conditions, the scanner may make another full turn to capture inclination data. It is important NOT to move the scanner while it is capturing the inclination data. Else, the inclination data of the scan may be inaccurate and may not be usable for the scan registration.

As soon as the entire scanning process is complete, the scanner plays a notification sound (if not turned off in the settings) and a new screen appears with

a preview picture of the captured scan. Now, you may move the scanner to the next scan position and start a new scan

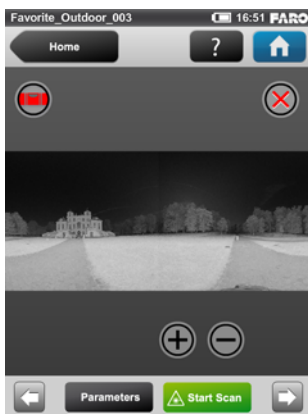




Figure 5-31 Scan Preview

The scan preview shows a grayscale picture of the captured scan to verify the scan itself and to check if all objects (e.g. targets) are clearly visible. This preview does not show color.


**Parameters button** - Change the scanning parameters for the next scans.

**Start Scan button** - Starts the next scan.


**Delete Button**  - deletes the viewed scan file.

Use the **left**  and **right**  **arrow buttons** to browse through already captured scans.

Use the **plus**  and **minus**  **buttons** to zoom in or out.

The **Reset Zoom button**  is only visible when you zoom into the scan picture. With this button the scan picture can be zoomed back to its original size.

When zoomed in you can move the zoomed picture by dragging it with your fingers in any direction.

The **Inclination Warning button**  is only visible when the current inclination of the scanner is above 5°. To get reliable measurements from the built-in dual axis compensator you should set up the scanner with an inclination less than 5° before starting your next scan. For this, you may use either a bubble inclinometer at the tripod or the inclinometer screen. Click this button to get to

the inclinometer screen. *For more information, see “Inclinometer (Dual Axis Compensator)” on page 92.*

## Shutting Down the Focus<sup>3D</sup> X 130

To shut down the Focus<sup>3D</sup> X 130, shortly press its **On/Off button** or use the shutdown button in the controller software under *Home > Manage*. All LEDs will start blinking blue. As soon as the Focus<sup>3D</sup> X 130 has finished the shutdown process the LEDs will stop blinking and you can safely remove the battery and the power supply.

**DO NOT** turn off the power of the Focus<sup>3D</sup> X 130 before the shut down cycle is complete. The Focus<sup>3D</sup> X 130 has a PC with a hard drive integrated. This internal PC must be shut down before turning off the power supply. If the power supply is disconnected or switched off without the Focus<sup>3D</sup> X 130 being previously shut down, it may damage the internal PC and might lead to a loss of data. Pressing and holding the button more than 10 seconds will switch the Focus<sup>3D</sup> X 130 off without shutting down. Please use this option only if the Focus<sup>3D</sup> X 130 does not shut down regularly because of a malfunction.

**NOTE:** If the Focus<sup>3D</sup> X 130 had not been shut down properly, the next boot process could take more time as usual as the Focus<sup>3D</sup> X 130 might check its hard disk for errors. Some settings, which were made shortly before shutting down the Focus<sup>3D</sup> X 130, might also be lost.

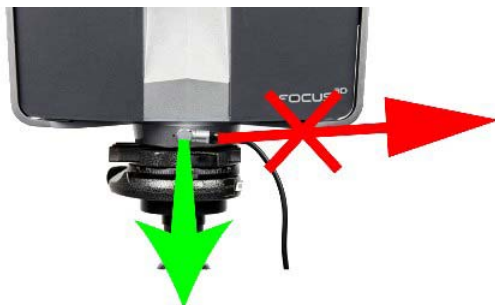
## Powering Off the Focus<sup>3D</sup> X 130

Once the Focus<sup>3D</sup> X 130 has been completely shut down, disconnect the AC power cable first, then disconnect the power supply cable from the Focus<sup>3D</sup> X 130, remove the battery and secure the equipment in protective cases.

## Removing the Battery from the Focus<sup>3D</sup> X 130

- 1 Open the battery cover.
- 2 Push the fastener to release the battery.
- 3 Remove the battery.
- 4 Close the battery cover.

## Unplugging the Power Supply Unit



*Figure 5-32 Unplugging the Bend Connector*

**Take care to unplug the bend connector from the Focus<sup>3D</sup> X 130 by pulling at the connector only! Do not pull at the cable or you might damage the connector and the Focus<sup>3D</sup> X 130!**



# Chapter 6: The Focus<sup>3D</sup> X 130 Controller Software









## General Elements

### Status Bar



Figure 6-1 Status Bar

- ① Current view - The name of the currently active and visible screen on the display.
- ② Battery icon - shows the status and charge state of the internal battery:

	Battery is fully charged
	Charge state > 75 and < 100 %
	Charge state > 50 and < 75 %
	Charge state > 25 and < 50 %
	Charge state > 10 and < 25 %, you should recharge the battery or connect the power supply.
	Battery is almost empty; Focus <sup>3D</sup> X 130 will automatically shut down within the next minutes.
	Battery is charging.
	No battery in the Focus <sup>3D</sup> X 130.






The exact charge state of the battery can be viewed under *Home > Manage > General Settings > Power Management* (see “Power Management” on page 77).

If the charge state of the battery is below 25 percent you will get a warning. In this case please use a spare battery and / or connect the power supply to the

Focus<sup>3D</sup> X 130. If the charge state of the battery reaches 10 percent the Focus<sup>3D</sup> X 130 will stop scanning and will automatically shut down.

③ Clock - shows the current time of the Focus<sup>3D</sup> X 130. See “*Setting the Date and Time*” on page 35 for information on how to change the date and time of the scanner.

### Further situational icons of the status bar:

	SD Card is busy. <b>Do not remove the SD card from the scanner while it is busy, otherwise you risk corrupting the data on the card.</b>
	No SD card inserted.
	SD card is write protected. Remove write protection to be able to scan.
	Unknown SD card inserted. The card cannot be read. This might be due to the SD card being formatted in an unsupported file system. You should format the SD card with the built in format function. See “ <i>SD Card</i> ” on page 85.
	WLAN is turned on.

## Navigation Bar















Figure 6-2 Navigation Bar

- ① **Back button** - returns you to the previous screen.
- ② **Errors and Warnings button** - this button only appears if warning or errors are present. Pressing the button opens a screen that informs about details of the existent warnings or errors. See “*Errors and Warnings*” on page 84.
- ③ **Help button** - opens the online help of the currently active screen and provides access to the Focus<sup>3D</sup> X 130 video guide. See “*Online Help*” on page 100.

④ **Home button** - returns you to the Home screen. See “*Home Screen*” on page 62.

## Frequently Used Buttons

	Add button. Adds new scan profiles, projects or operators.
	Duplicate button. Adds new scan profiles, projects or operators by duplicating the selected list element.
	Delete button. Deletes selected list elements, like projects, scan profiles or operators.
	Disabled delete button. The selected list element can not be deleted.
	Scroll up and down buttons. Appear on the bottom of the screen if the content of a screen exceeds the screen height. Press the button to scroll the screen up or down.
	
	A blue arrow on buttons indicates that this button opens a new screen with further details or settings.
	A green check mark on buttons indicates that the list element is currently selected and active.
	Buttons with a check mark and the blue arrow indicate that the related list element is currently selected and that further details and settings are available by pressing the button once again.
	Check box. Used to turn functions on or off. Here, the function is turned on.
	
	Check box. Used to turn functions on or off. Here, the function is turned off.

## Onscreen Keyboard

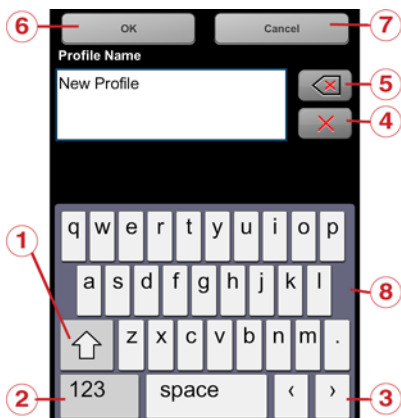


Figure 6-3 Onscreen Keyboard

- ① Shift key to toggle between capital and lower case letters
- ② Key to toggle keyboard between standard and special characters
- ③ Moves the cursor in the text field right or left
- ④ Delete button - deletes the complete text
- ⑤ Backspace
- ⑥ OK button - applies your input and returns to the previous screen
- ⑦ Cancel button - returns to the previous screen without applying your changes
- ⑧ Clicking on a character of the keyboard will enlarge it as well as its neighboring characters. Choose between the enlarged characters by dragging the

finger a bit to the right or to the left. The selected character will be highlighted (see Figure 6-4).



Figure 6-4 Onscreen Keyboard

## Home Screen



Figure 6-5 Home Screen

- ① **Start Scan button** - Starts a scan. See “Starting a Scan” on page 52.
- ② **Parameters button** - Opens the dialog to select another scan profile and to edit the current scanning parameters. See “Setting the Scanning Parameters” on page 38.
- ③ **View Scans button** - Preview the scans that are stored on the SD card. See “View Scans” on page 98.

④ **Manage button** - Manage scan profiles, projects, operators and the scanner.  
See “*Manage*” on page 63.

⑤ Click the arrow button beneath the navigation bar to show or hide the info box. The info box informs about the currently selected operator, project and scan profile. It also shows information about the current scanning parameters resolution in mega points, quality, scan duration and color.

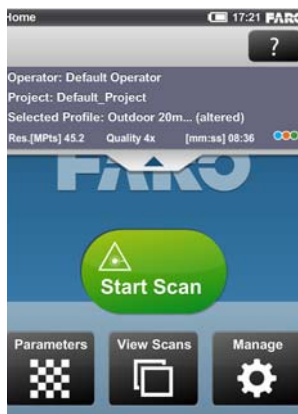


Figure 6-6 Home Screen with Info Box

## Manage

(Home > Manage)



Figure 6-7 Manage

**Projects** - Select the current scan project, add new or edit existing projects (see “*Managing Scan Projects*” on page 64). Click to get a list of all available projects.

**Profiles** - Select the current scan profile, create new or edit existing scan profiles. See “*Managing Scan Profiles*” on page 69.

**Operators** - Select the current scanner operator, create new or edit existing operators. See “*Managing Operators*” on page 71.

**General Settings** - Opens the menu of the general scanner settings. See “*General Settings*” on page 74.

**Service** - Opens the menu for scanner services, like firmware updates, backups or viewing errors and warnings. See “*Service*” on page 83.

**Sensors** - Opens the menu for the scanner sensors administration. See “*Sensors*” on page 90.

**Shut down Scanner** - Click to shut down the scanner. See “*Shutting Down the Focus<sup>3D</sup> X 130*” on page 55.

## Managing Scan Projects

(Home > Manage > Projects)

Before starting with your scan project you should map this project to the controller software of the scanner by dividing the project into several appropriate sub projects or clusters. For example, if you are scanning a multi-level building, each floor of this building might represent a sub project or cluster of the scan project „Office Building“. Each of these floors or sub projects might have further sub projects, e.g. rooms. The structure of the scan project might then be like this:

- Office building
  - Floor 1
    - Room 1
    - Room 2
    - Room 3
  - Floor 2
    - Room 1
    - Room 2
- etc.



Once the project structure has been created, assign the single scans to the corresponding clusters: To do this, select a scan project from the projects list that has been prepared by you in advance before starting a scan. This project should correspond to the current scanner position. For example, if you are taking scans in the office building on floor 2, in room 2, select „room 2“ from the project list and then start taking the scans in this room. The next scans are then assigned to the selected project or sub project „room 2“ until you select another project or sub project. This information will be attached to each scan and helps SCENE to automatically combine the scans to scan clusters and thus to automate the registration of the scans. For more information on scan registration and combining scans to cluster, see the SCENE manual.

You can enter scan projects with the controller software of the scanner or, more convenient, with SCENE and then transfer the project to the scanner via the SD card. Please read the SCENE manual for more information on this.

**PLEASE NOTE:** Every project and subproject gets an unique internal identification number when it is created. Combining the scans to scan clusters during post processing in SCENE will be done according to this identification number and not on the basis of the project name. This is particularly relevant when working with several scanners on the same scan project. In this case you should create the project (structure) once as a master and then transfer it to all of your scanners. Thus, it is not recommended to create or edit a project of the same scan project separately on each scanner. Even if the separately created projects and subprojects might have the same name, they will get different identification numbers and will be treated as different projects by SCENE.

## Creating a Scan Project

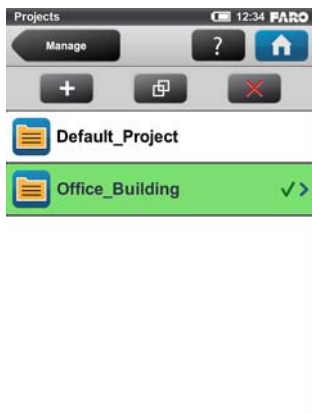


Figure 6-8 Projects List

This view shows a list of all available scan projects.

The „Default Project“ is a standard project that may be selected when working in no particular scan project. The „Default Project“ is not deletable and you can not change its name or parent project.

To add a project, click the **add button** on top of the projects list. A new subproject will be added to the selected project and the „View Project“ screen appears. Here, you can change the name and enter further details of the new project. If you want the new project to be a main project without any parent projects, you have to change its parent project to „no parent project“ (see below for details) or you have to select the „Default Project“ before adding the new project. With the „Default Project“ selected new projects will always be added as a main project without parent projects.

Instead of adding a completely new project or subproject, you can also create new projects by duplicating existing ones. For this, select the project that you want to duplicate and click on the **duplicate button** on top of the list. The newly created project has the same settings and properties as the original project.

To delete a project, select it in the list and click on the **delete button**. If the project has subprojects, they will be deleted too.

Projects are stored on the SD card. If you remove the SD card from the scanner, the entire structure of the currently selected project (all of its parent projects and their sub projects) as well as the „Default Project“ remain on the scanner. All other projects will be removed from the list, but will be kept on the removed SD card of course. If you insert a new SD card, the selected project, its parent and sub projects that remained on the scanner will be saved to the new SD card as

soon as you make changes to it or as soon as a scan has been started. If the new SD Card contains projects too, they will be added to the projects list.

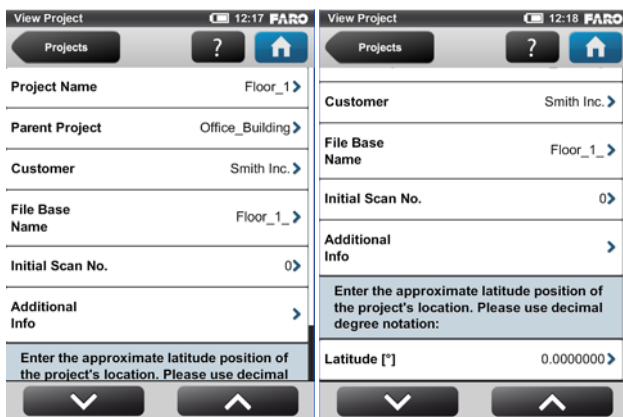


Figure 6-9 Project Details

**Project Name** - The name of the project. Click to change the name.

**Parent Project** - The parent project of the displayed project, “No Parent Project” means that the current project is a main project and not a subproject. Click this button to change the parent project. A new screen appears with a list of all available parent projects. Select the parent project from this list. The currently edited project will then be assigned as a subproject to this project.

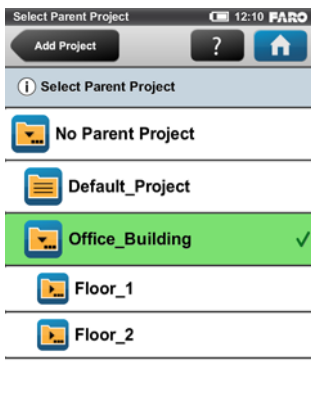


Figure 6-10 Select Parent Scan Project

This view shows all available projects that are applicable to be a parent project. Click on a button to select the parent project. The selected parent project will be highlighted and marked with a check mark.

**No Parent Project** - Select this button if the project is supposed to be a main project with no parent project.

**Customer** - If you are carrying out the scan project by order of a company, you can enter its name here.

**File Base Name** - The scan will be saved with a file name consisting of this base name followed by the current scan number.

**Initial Scan No.** - Automatically increments with each successive scan. Can be reset and may be used to indicate the number of scans per scan session.

**Additional Info** - Additional project information.

**Latitude [°]** - If known, enter the approximate (+/- 10° is sufficient) latitude position of the scan project here. This information helps to improve the calibration of the inclination sensor and leads to more precise inclination data and thus to better scan registration results. Please enter the latitude value in decimal degree notation.

### *Editing a Scan Project*

To edit a scan project, select it in the list and touch it once again to reach to its details view.

### *Selecting a Scan Project*



Figure 6-11 Project List




The project list contains the currently selected project and all further projects stored on the SD card.

To select a project, click its button in the list. The selected project will be highlighted and marked with a check mark. To view or change details of the selected project, touch its button once more.

To display available subprojects of a project, select it and the list will be expanded with its sub projects. Proceed accordingly with further subprojects.

If the list of projects exceeds the screen size, scroll the list up or down with the buttons on the bottom.

### **Description of the icons on the project buttons:**

	<i>Project has no subprojects</i>
	<i>Project has sub projects. Click to expand the list to view the sub projects.</i>
	<i>Project has sub projects. Its sub projects are currently shown (list is expanded accordingly).</i>

## **Managing Scan Profiles**

*(Home > Manage > Profiles)*

Selecting scan profiles to use their parameters for the next scan has already been described in “*Setting the Scanning Parameters*” on page 38. This chapter will describe how to add new and how to edit existing scan profiles.

## Creating a Scan Profile

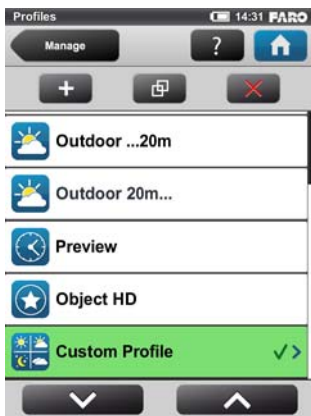


Figure 6-12 Scan Profiles List

As already mentioned, the Focus<sup>3D</sup> X 130 comes with factory predefined scan profiles (see “*Factory Predefined Scan Profiles Overview*” on page 71 for an overview of the available factory predefined scan profiles). These scan profiles are read-only and cannot be changed or deleted. But you can add and manage your own custom scan profiles of course.

To add a new profile, click the **add button**. You can also add new profiles by duplicating existing profiles. To do this, select the profile that you want to duplicate and click the **duplicate button**. A new screen appears to enter the profile name and to adjust its scan parameters.

To delete a custom scan profile, select it and click the **delete button**. You cannot delete factory predefined profiles.

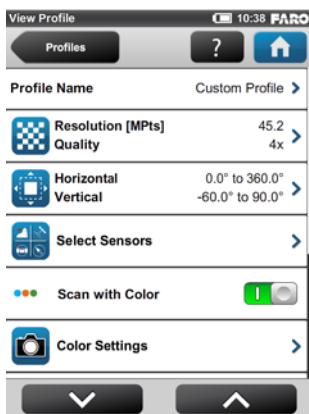


Figure 6-13 Scan Profile Details

**Profile Name** - name of the scan profile. Click to change it.

The further settings in this view are similar to the settings of the scanning parameters. *For more information, see “Setting the Scanning Parameters” on page 38.*

### *Editing a Scan Profile*

To edit a scan profile, select it in the list and touch it again to view its details. You cannot edit predefined profiles.

## Factory Predefined Scan Profiles Overview

	<i>Indoor ..10m</i>	<i>Indoor 10m...</i>	<i>Outdoor ...20m</i>	<i>Outdoor 20m...</i>	<i>Preview</i>	<i>Object HD</i>
<b>Description</b>	Scan indoors where the distances from the scanner to the main objects of interests are less than 10m	Scan indoors where the distances from the scanner to the main objects of interests are greater than 10m	Scan outdoors where the distances from the scanner to the main objects of interests are less than 20m	Scan outdoors where the distances from the scanner to the main objects of interests are greater than 20m	Capture a fast and rough preview scan of the environment in low resolution.	Scan certain objects or areas in very high resolution. It is recommended to limit the scan area to the object or area of interest, else the scan might take very long to complete.
<b>Resolution</b>	1/8	1/5	1/5	1/4	1/16	1/2
<b>Quality</b>	3x	4x	4x	4x	4x	6x
<b>Vertical Area</b>	-60° - 90°	-60° - 90°	-60° - 90°	-60° - 90°	-60° - 90°	-60° - 90°
<b>Hor. Area</b>	0° - 360°	0° - 360°	0° - 360°	0° - 360°	0° - 360°	0° - 360°
<b>Inclinometer</b>	ON	ON	ON	ON	ON	ON
<b>Compass</b>	ON	ON	ON	ON	ON	ON
<b>Altimeter</b>	ON	ON	ON	ON	ON	ON
<b>Color</b>	ON	ON	ON	ON	OFF	ON
<b>Exposure Metering Mode</b>	Horizon Weighted	Horizon Weighted	Horizon Weighted	Horizon Weighted	Even Weighted	Horizon Weighted
<b>Clear Contour</b>	ON	ON	ON	ON	ON	ON
<b>Clear Sky</b>	ON	ON	ON	ON	ON	ON
<b>Far Distance Optimization</b>	OFF	OFF	OFF	ON	OFF	OFF
<b>Point Distance (mm/10m)</b>	12.272	7.670	7.670	6.136	24.544	3.068
<i>The following values refer to full area scans (360° horizontally / 300° vertically):</i>						
<b>Resolution (MPts)</b>	11	28.2	28.2	44	2.8	176.0
<b>Net Scan Duration (hh:mm:ss)</b>	00:02:57	00:06:38	00:06:38	00:09:12	00:00:57	01:56:00
<b>Scan File Size (mb)</b>	68.90	122.08	122.08	171.18	8.53	2216.66
<b>Scan Size (Pt)</b>	5156 x 2134	8248 x 3414	8248 x 3414	10310 x 4268	2578 x 1067	20622 x 8534

## Managing Operators

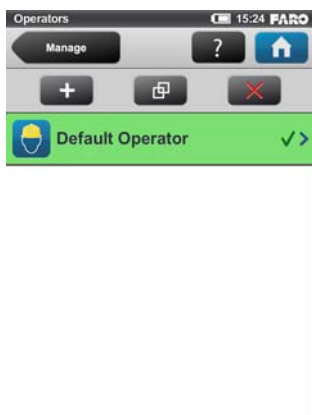
(Home > Manage > Operators)



The information, which scanner operator has recorded which scans, might be useful for the person who is post processing the scans; especially when there are several scanner operators working on the same scan project.

You are able to assign scanner operators to the captured scans. To do this, select the operator in the operators list. You might have to create the operator first if it does not already exist. The name of the selected operator will then be stored in the metadata of the next scans and can be accessed in SCENE during the post processing of the scans.

### *Creating an Operator*



*Figure 6-14 Operators List*

To add a new operator, click the **add button**. You can also add new operators by duplicating an existing operator. To do this, select the operator you want to duplicate and click the **duplicate button**. A new screen appears to enter the operator details.

To delete an operator, select it and click the **delete button**.



*Figure 6-15 Operator Details*

**Name** - The name of the scanner operator.

**Company** - The name of the company providing the scanning service.

**Department** - The department the operator works for.

**Phone** - The operator's phone number.

**Email** - The operator's email address.

**Info** - Any additional information required by the service provider. This may be shift leaders, project managers etc.

### *Editing an Operator*

To edit an operator, select it in the list and touch it once again to reach to its details.

## Selecting an Operator

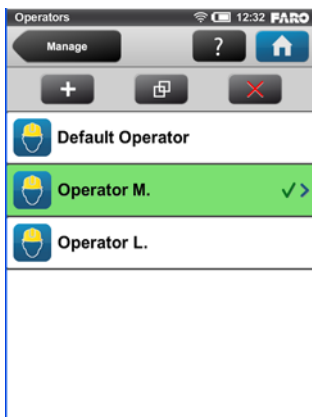


Figure 6-16 Operators List

Select an operator in the list by touching the corresponding button. The selected operator will be highlighted, marked with a check mark and assigned to the next captured scans until another operator is selected. To view or edit the details of the selected operator, touch its button once again.

## General Settings

(Home > Manage > General Settings)

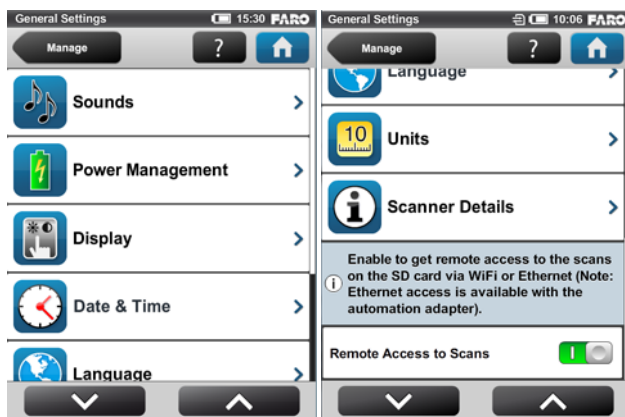


Figure 6-17 General Settings

**Sounds** - Change the volume of the scanner sounds, enable or disable scanner sounds. See “Sounds” on page 75.

**Power Management** - Set up the screen saver; view the detailed battery charge state and enable or disable start on power which allows the scanner to be turned on by connecting the power supply. *See “Power Management” on page 77.*

**Display** - Set the brightness of the screen, recalibrate it or change the wallpaper of the Home screen. *See “Display” on page 78.*

**Date & Time** - Change the displayed time and date format and change the date and time of the scanner. *See “Setting the Date and Time” on page 35.*

**Language** - Change the language of the controller software. *See “Setting the Interface Language” on page 34.*

**Units** - Change the displayed unit of lengths. *See “Setting the Unit of Length and the Temperature Scale” on page 37.*

**WLAN** - The Focus<sup>3D</sup> X 130 has an integrated WLAN antenna that allows to remotely connect to the scanner and to control it with an external device. Click the button to view and change the WLAN settings and to turn WLAN on or off. *See “WLAN / Connecting to the scanner via WLAN” on page 79.*

**PLEASE NOTE:** WLAN is only officially supported on scanners with the multi-sensor package.

**Scanner Details** - View and change details of the scanner. *See “Scanner Details” on page 82.*

**Remote Access to Scans** - Enabling this function will allow you to have access to the scans on the inserted SD card on remote devices that are connected to the scanner via WLAN or Ethernet. *For more information, see “WLAN / Connecting to the scanner via WLAN” on page 79.* **Please note** that the status of the SD card will be set to busy as long as this function is enabled. Please disable it before you remove the SD card from the scanner. Remote access will automatically be disabled when shutting down the scanner, you will have to enable it again after reboot.

**CAUTION:** Risk of Data Loss! Please only use if you're about to access scan files via network! Absolutely make sure not to remove the SD card until remote access is disabled again.

## **Sounds**

*(Home > Manage > General Settings > Sounds)*

The scanner has a built in loudspeaker. Certain scanner events will be signaled by various sound effects. You can change their volume here and switch sound effects on or off.

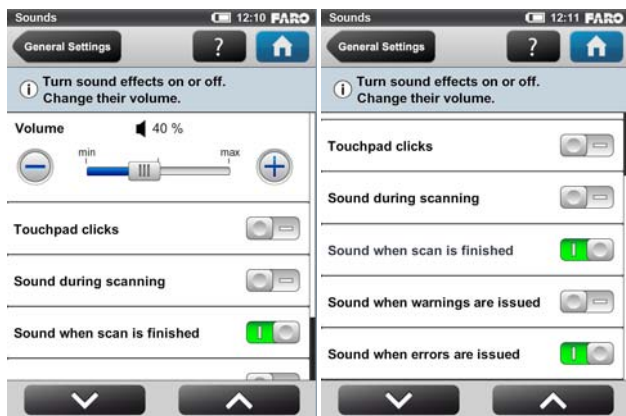


Figure 6-18 Sounds

**Volume** - Increase or decrease the volume of the scanner sounds.

**Touch pad clicks** - Switch sound to confirm button clicks on or off.

**Sound during scanning** - If switched on, the scanner will give a warning signal when the laser is switched on and the scanner is scanning.

**Sound when scan is finished** - If switched on, the scanner will inform about scan completion with a sound.

**Sounds when warnings are issued** - If switched on, the scanner will sound when a warning is issued.

**Sounds when warnings are issued** - If switched on, the scanner will sound when an error is issued.

## Power Management

(Home > Manage > General Settings > Power Management)



Figure 6-19 Power Management

**Screensaver** - If the screen has not been touched for a certain period of time, a screensaver appears on the screen. Change the length of time before the screensaver appears by pressing the plus or minus buttons. Deactivate the screensaver by setting the time to „never“. When the screensaver is visible, simply touch the screen to return into operation mode.

**Dim display during scanning** - If switched on, the brightness of the screen will be decreased during scanning to save battery power. Switching this option to ON is particularly useful for long lasting scans.

**Start on Power** - Enable to allow the scanner to be turned on (if it was turned off) by connecting it to the external power supply. This option is useful, for example, for automation applications.

**Power supply info** - Informs about the current power supply and the exact charge state of the battery.

## Display

(Home > Manage > General Settings > Display)



Figure 6-20 Display

**Brightness** - Set the brightness of the screen.

**Calibrate the display** - If you experience the touch screen to be slightly misaligned, you may have to recalibrate it. Press this button and follow the instructions on the appearing screen. We recommend using a stylus to calibrate the display. If the calibration of the touch screen got corrupted so that it is unusable, you should reset the calibration of the display to its factory settings. To do this, shut down the scanner using the Power button. Wait until the scanner has shut down, then press and hold down the Power button for at least five seconds until the LED on the sensor side of the scanner illuminates yellow, then release the button again. The scanner will then boot up and reset the calibration of the touch screen to its factory settings.

**Change the wallpaper** - Change the wallpaper of the Home screen. Click to get a list of available wallpapers which are stored on the scanner. To import new wallpapers to the scanner, please use the backup option.

## Date and Time

(Home > Manage > General Settings > Date & Time)

See “Setting the Date and Time” on page 35.

## Language

(Home > Manage > General Settings > Language)

See “Setting the Interface Language” on page 34.

## Units

(Home > Manage > General Settings > Units)

See “Setting the Unit of Length and the Temperature Scale” on page 37.

## WLAN / Connecting to the scanner via WLAN

(Home > Manage > General Settings > WLAN)

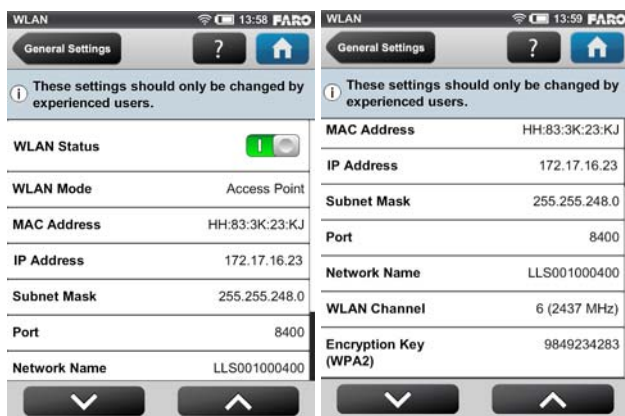


Figure 6-21 WLAN

**PLEASE NOTE:** WLAN is only officially supported with scanners that have the multi-sensor package.

The Focus<sup>3D</sup> X 130 has an integrated WLAN antenna that allows to remotely connect to the scanner with portable devices, like notebooks, PDAs or tablet computers. Once you have connected your remote device to the scanner via WLAN, you are able to remotely access the scanner’s controller software with a standard web browser.

**PLEASE NOTE:** The used web browser must support Adobe® Flash® in order to run the controller software. The WLAN option also allows to have remote access to the scan files on the inserted SD card.

**WLAN Status** - Press this button to turn WLAN on or off. If WLAN is not needed it is recommended to turn it off. Note that changes to the WLAN settings are only possible if WLAN is turned off.

**WLAN Mode** - The scanner’s WLAN network is configured as an access point<sup>1</sup>.



**IP address** - The WLAN IP address of the scanner. If your remote device is connected to the scanner, enter this address into the address field of your web browser followed by port 8400 (e.g. 172.17.16.23:8400) to access the controller software. Click to change the scanner's IP address.

**Subnet mask** - The subnet mask of the scanner's wireless network.

**Port** - The network port which is used for receiving requests from client hosts. When connecting to the scanner with your web browser, enter the scanner's IP address followed by this port number into the address field of the browser (see also IP address).

**Network name** - The name of the wireless network. Usually it is the scanner's serial number. In the list of the wireless connections on your remote device, the Focus<sup>3D</sup> X 130 is listed with this name. If the scanner is not listed, refresh the network list, after some seconds the remote device should find the Focus<sup>3D</sup> X 130 and display it in the list.

**WLAN channel** - The channel used for the WLAN network. Click to change it. If encountering interference from other devices, consider changing the channel to avoid it. Note that all WLAN devices on the network must use the same channel.

**Encryption key** - The scanner's WLAN network is encrypted with this key. The encryption key is a WPA2 key. Enter this key on your remote device when prompted to establish the connection to the scanner. If you want to change the encryption key, click the button and enter your own key. The key must consist of 10 to 63 arbitrary digits<sup>1</sup>.

### **Exemplary configuration of a notebook with Microsoft® Windows®:<sup>2</sup>**

- On Windows, find the wireless network icon in the taskbar on the bottom right. On Windows XP, right-click the wireless network icon and select **View Available Wireless Networks**. On Windows 7, all you have to do is to click on the WLAN icon.

---

1. **PLEASE NOTE:** Depending on the manufacturing date of the scanner, the WLAN might be configured as an ad hoc network.

1. If the WLAN is running in ad hoc mode, the encryption key is a WEP key and must consist of 10 arbitrary digits.

2. The way of connecting to scanners with the WLAN running in ad hoc mode differs from the way described in this manual. Please see the online help in the scanner's user interface for more information on how to connect to scanners with their WLAN running in ad hoc mode.

- A list with the available wireless network connections appears. Choose the scanner's WLAN network in this list (the scanner should be listed with the above mentioned network name) and click the **Connect** button on Windows XP or just select it on Windows 7.
- When prompted, enter the WLAN encryption key. As soon as the notebook is connected to the scanner, open your web browser. In the address field of the web browser enter the WLAN IP address of the scanner followed by port 8400 (e.g. <http://172.17.16.23:8400>) to access the controller software.
- **PLEASE NOTE:** the Adobe Flash Player must be installed on your system and please make sure that you do not use a Proxy server for the network connection. With some web browsers, like the Internet Explorer, it might also be necessary to allow blocked content in order to run the controller software.
- The Home screen of the controller software appears in your web browser and you can control the scanner as usual.

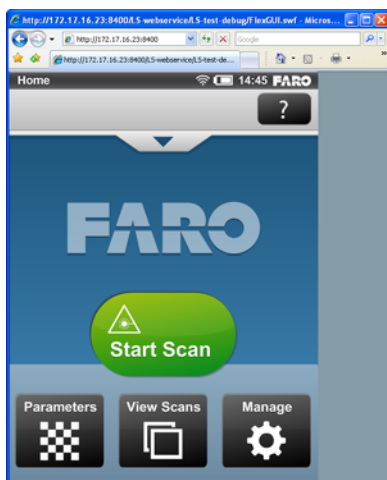


Figure 6-22 Controller software in web browser of remote device

### *Remotely Accessing the Scans on the SD card*

If you would like to access the scan files that are stored on the scanner's removable SD card from a connected remote device, enable remote access in the scanner's controller software under *Home > Manage > General Settings* first. See "General Settings" on page 74. Then open a file explorer on your remote device (e.g. Windows Explorer) and enter the following address into its address bar: `„\\WLAN_IP_ADDRESS_OF_SCANNER\Scans“` (e.g. `\\172.17.16.23\Scans`). You should have access to the scans now. You may

download them to your remote device by simple file operations. Note that copying the files from the scanner via WLAN may take a while, depending on connection speed and signal strength.

## Scanner Details

(Home > Manage > General Settings > Scanner Details)

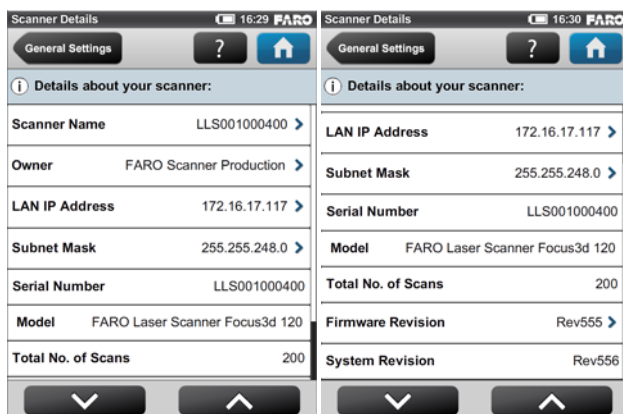


Figure 6-23 Scanner Details

**Scanner Name** - Give your scanner a name.

**Owner** - Enter the owner of the scanner.

**LAN IP Address** - The Ethernet IP address of the scanner.

**Subnet Mask** - The Ethernet subnet mask of the scanner.

**Serial Number** - Serial number of the scanner. This number is individual for each scanner.

**Model** - The scanner type.

**Total No. of Scans** - The total number of scans captured with this scanner.

**Firmware Revision / System Revision** - The revisions of the currently installed firmware and system software.

## Service

(Home > Manage > Service)



Figure 6-24 Service

**Errors & Warnings** - Click to change to another screen to view details of present warnings and errors. Button will not be enabled if there are no warnings or errors. See “Errors and Warnings” on page 84.

**SD Card** - View details about the currently inserted SD card or format the SD card. See “SD Card” on page 85.

**Log file** - Export the log file to the SD card. See “Log File” on page 85.

**Backup** - Backup scan profiles, operators, wallpapers and scanner parameters as scanner snapshots to the SD card. See “Backup” on page 86.

**Restore** - Restore scan profiles, operators, wallpapers and scanner parameters from scanner snapshots or restore scanner snapshots that have been created with SCENE. See “Restore” on page 87.

**Firmware update** - Update the scanner with new firmware versions. See “Firmware Update” on page 89.

**Factory Settings** - Reset the scanner to its factory settings. See “Factory Settings” on page 90.

**FARO Customer Support** - View the FARO Customer Support contact data.

**Command Prompt** - Command prompt to send commands to the scanner. This function is for FARO Service purposes only.

**Last Service Date** - Date of the last scanner maintenance and certification service.

## Errors and Warnings

(Home > Manage > Service > Errors & Warnings)



Figure 6-25 Warnings and Errors

This view provides a list of present warnings and errors. Click a list item to view details of the corresponding warning or error.

Warnings and errors disappear from the list when they have been fixed.

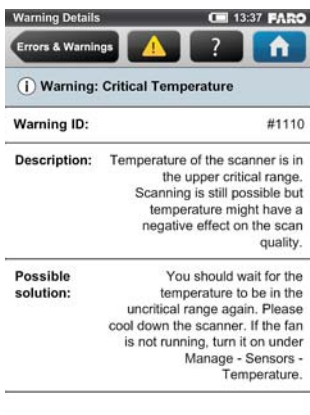


Figure 6-26 Warnings and Errors Details

This screen shows a description of the warning or error and provides a possible solution to solve the problem.

**Warning ID / Error ID** - The identification number of the warning or error.

**Description** - A detailed description of the warning or error.

**Possible solution** - Possible solution to solve the problem.

## SD Card

(Home > Manage > Service > SD Card)



SD Card	
Total Capacity [MB]	30517.58
Used Capacity [MB]	1907.35
Free Capacity [MB]	28610.23
Scans on Card	11
Projects on Card	2
Backups on Card	0

Format Card

Figure 6-27 SD Card

This view provides information about the currently inserted SD card and its contents.

**Format Card** - Format the inserted SD card. **PLEASE NOTE:** This operation will delete all scans and other data of the SD card. Always use this formatting function for SDXC cards with a capacity of 64GB or more as Windows will format such cards with its own file system which is not supported by the scanner. *For more information, see “Preparing a SD Memory Card” on page 29.*

## Log File

(Home > Manage > Service > Log File)

Important scanner operations, sensor data as well as warnings and errors will be saved to the log file that can help customer service to identify problems and the cause of possible errors.



Figure 6-28 Log File

**Export** - Writes the scanner log file to the SD card. It will be saved to a folder called “Logfile”.

**Clear** - Clears the contents of the log file on the scanner.

## Backup

*(Home > Manage > Service > Backup)*

The scanner creates an automatic backup of the scanner settings and saves it to the inserted SD card. This backup will automatically be updated with the current scanner settings each time you start a scan. It includes the current scan profiles, scanning parameters, operators, wallpapers and general settings.

Additionally, you can also create manual backups of certain scanner settings. This manual backup option saves scanner parameters, as well as operators, scan profiles but also wallpapers to the SD card.

The manual backup option creates snapshots of this scanner data and helps you to protect it from accidental loss if your scanner's hardware or storage media fails. It creates a duplicate copy of your data on your SD card; you can then archive the data on another storage device or modify it with SCENE and transfer the modified data back to your scanner.

If you own more than one scanner, you can also transfer operators, scan profiles or wallpapers from one scanner to another without the need of entering the data individually.



Figure 6-29 Backup

**Backup Name** - Click to enter the name of the backup package. Data will be saved to the following directory on your SD card: /Backup/Your\_backup\_name/. After having specified the name of the backup folder, select the data you want to backup and click the **Backup button** to start the operation.

**NOTE:** The number behind **Operators, Profiles and Wallpapers** informs about the number of operators, scan profiles and wallpapers on the scanner.

## Restore

(Home > Manage > Service > Restore)

With this function you can

- restore operators, scan profiles, scanner parameters and wallpapers from archived backups or scanner snapshots.
- import operators, profiles and wallpapers that were newly created with SCENE.
- import formerly backed up operators, profiles and wallpapers that were modified with SCENE.
- import operators, profiles, wallpapers and scanner parameters from other scanners.

To restore data, it must be saved to a SD card. For this, create a directory on the SD card, named “Backup”, and then copy the folder with the data you want to



restore to this directory. If you use SCENE to create new or modify backed up data, this will be done automatically by SCENE.

When finished, insert the SD card with the data you want to restore.



Figure 6-30 Restore - Select Backup File

This screen shows you a list of all backup packages on the inserted SD card. **\_AUTO\_BACKUP** is the automatically generated scanner snapshot (see “Backup” on page 86). **\_SCENE\_BACKUP** is the scanner snapshot that has been created or modified with SCENE. Click on the backup package you want to restore. A new screen will appear.

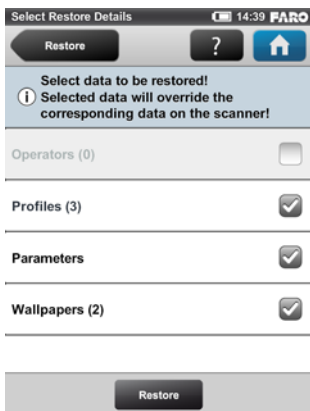


Figure 6-31 Restore - Select Restore Data

Select the data from the backup package you want to restore and press the **Restore button** to start the restore operation.

**PLEASE NOTE: The restored data will override existing data on the scanner.** E.g. if you want to restore or import scan profiles, all the existing scan profiles on the scanner will be overridden by the new profiles. The scanner's default profiles remain unaffected from this operation. **We recommend backing up your data before restoring.**

## *Firmware Update*

*(Home > Manage > Service > Firmware Update)*



*Figure 6-32 Update Firmware*

If you want to update the firmware of your Focus<sup>3D</sup> X 130 you have to copy the update file to the folder “**Updates**” on your SD card first. If this folder does not exist, you have to create it manually. Please pay attention to lower and uppercase when entering the folder name.

Insert the SD card with a firmware update file, and then press the **Update button**. The update process may take up to 30 or 40 minutes depending on the extent of the update. **Please do not manually shut down or power off the scanner during the update process!**

After the update is complete the scanner might restart automatically.

## Factory Settings

(Home > Manage > Service > Factory Settings)



Figure 6-33 Reset to Factory Settings

This function will reset your scanner settings to factory default. Use this option in exceptional cases only.

Your scans, scan profiles, scan projects or operators that are saved on the scanner remain unaffected by this operation.

## Sensors

(Home > Manage > Sensors)



Figure 6-34 Sensors

**Temperature** - Click to view the current scanner temperature and to switch the scanner's fan on or off. See “*Temperature Sensors*” on page 91.

**Inclinometer** - Click to level the scanner. See “*Inclinometer (Dual Axis Compensator)*” on page 92.

**Compass** - Click to view the orientation of the scanner. See “*Compass*” on page 93.

**Altimeter** - Click to view the currently measured altitude of the scanner's position and to sync the altimeter with a reference height. See “*Altimeter*” on page 95.

**GPS** - Click to view details about the current GPS position and accuracy. See “*GPS*” on page 96.

## Temperature Sensors

(Home > Manage > Sensors > Temperature)

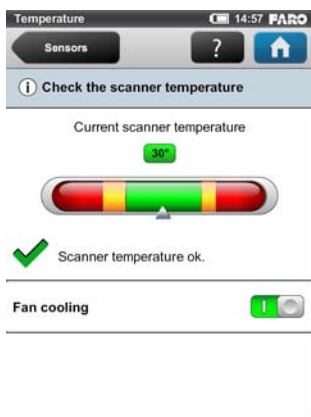


Figure 6-35 Temperature Sensors

The scanner has several temperature sensors integrated that measure the temperature at different positions inside the scanner. This screen shows the temperature of the sensor with the currently most critical value.

If a sensor is within a critical temperature range, just below or above a critical value, the indicator will be in the yellow area; scanning will still be possible, but the temperature might have a negative effect on the scan quality. Therefore, it is recommended to warm or cool down the scanner until the temperature indicator is within the green area again.

If the temperature is too high or too low, the indicator will be within the red area. In that case, scanning will not be possible anymore and the scanner will shut down within the next minutes.

**Fan cooling** switches the scanner's integrated fan on or off. **Please make sure that the fan is switched off in exceptional cases only! If the fan is switched off for a long period of time, the scanner may overheat and abort scanning or the scanner gets damaged in the worst case.**

If the temperature is above the critical limit, please check if the fan is switched on. If not, please switch it on. The temperature should drop within a short period of time.

### *Inclinometer (Dual Axis Compensator)*

*(Home > Manage > Sensors > Inclinometer)*



Figure 6-36 Inclinometer

The data of the built-in dual axis compensator of the Focus<sup>3D</sup> X 130 is used to automatically level the captured scan data. The accuracy of the dual axis compensator is specified for inclinations up to 5 degrees and will degrade above 5 degrees. The inclination of the scan is electronically measured and stored in each scan. This information is used during the process of the registration of scans (see SCENE manual). Therefore it is advisable to level the scanner with an inclination less than 5°. For this, you may use either a bubble inclinometer at the tripod or the inclinometer screen. If you want SCENE to automatically use the inclination data for the scan registration, switch the **Use Inclinometer** button to ON, else switch it to OFF. This setting affects the current scanning parameters

and has the same function as the equivalent button in the parameters settings. See “Setting the Scanning Parameters” on page 38.

The dual axis compensator is able to detect whether the scanner is mounted upside-down, i.e. turned by 180 degrees. To ensure the accuracy of the inclination measurements, make sure that the inclination of the upside-down mounted scanner to the horizontal line is less than 5 degrees, i.e. that it is turned between 175 and 185 degrees (or between -175 and -185 degrees).

The view displays 3 bubble levels as they would appear if mounted on top of the scanner. If the bubble is inside the inner black circle of the circular level, the scanner is leveled with a vertical scanner's pan axis. If the bubble is inside the larger black circle, the inclination of the scanner is within 5 degrees and the background color of the level is green. If the inclination is larger, the background color of the level will turn red and the accuracy of the inclination measurement might then be reduced (this also applies if the scanner is mounted upside-down).

The two linear levels help understanding the direction of inclination: If the bubble in the upper level is on the left side, the scanner is tilted to the right (if you are standing in front of the display). If the scanner is tilted towards you, the bubble in the left level is in the upper half.

## Compass

(Home > Manage > Sensors > Compass)

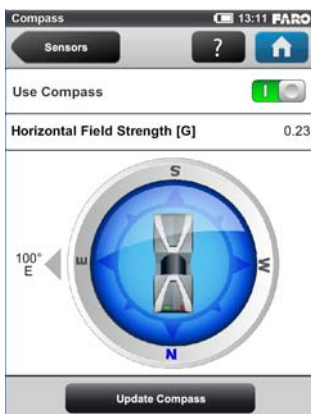


Figure 6-37 Compass

The built-in electronic compass measures the orientation of the scanner on the earth's surface which is useful information for the registration process. This information is attached to each scan and can be used for the scan registration in SCENE (see SCENE manual for more information). If you want SCENE to

automatically use the compass data for the scan registration, switch the **Use Compass** button to ON, else switch it to OFF. This setting affects the current scanning parameters and has the same function as the equivalent button in the parameters settings. See *“Setting the Scanning Parameters” on page 38.*

You can monitor the current orientation of the scanner on this screen. Initially, when entering this screen, the orientation is not displayed. To see the current orientation of the scanner, touch the **Update Compass** button on the bottom. For the measurement, the scanner needs to turn horizontally by 360 degrees. Please ensure that the scanner can move freely and do not sway the scanner during the measurement.

As soon as the scanner has completed the rotation and determined its orientation, a compass will be displayed as it would appear if mounted on top of the scanner. This compass illustrates the current scanner orientation. Additionally, the measured orientation value will be displayed in degrees. The given orientation refers to the direction to which the scanner's left side is currently facing (the left side if you are standing in front of the scanner's display).

To get updated orientation data, e.g. if the scanner has been moved to another position, you need to touch the **Update Compass** button again.

This manual compass measurement only affects the output on this screen and it is not necessary for the orientation data measured during scanning. During scanning an orientation measurement is performed automatically.

The accuracy of compass measurements can be affected by magnetic or other environmental interference. An indicator of the strength of environmental interference and thus of the current compass measurement accuracy is the displayed **Horizontal field strength** of the magnetic field. The typical strength of the earth's magnetic field depends on geographical position and varies from 0.3 to 0.6 gauss (G). The displayed horizontal field strength is lower than the absolute field strength because of the inclination of the field. For example, the typical horizontal field strength for Europe is about 0.2 gauss.

If the measured field strength differs a lot from the expected field strength there might be a strong artificial magnetic field near the scanner that probably affects the measurement. To get the most reliable orientation data for the scan registration, avoid positioning the scanner near to strong magnetic fields. If the measured horizontal field still significantly differs, you may switch the use of the compass data to OFF.

## Altimeter

(Home > Manage > Sensors > Altimeter)



Figure 6-38 Altimeter

The barometric height sensor (altimeter) determines the altitude of the current scanner position. The altitude determination is based on the measurement of the atmospheric pressure. The measured altitude is attached to each scan and can be used for the scan registration in SCENE (see SCENE manual for more information). If you want SCENE to automatically use the measured altitude for the scan registration, switch the **Use Altimeter** button to ON, else switch it to OFF. This setting affects the current scanning parameters and has the same function as the equivalent button in the parameters settings. See “*Setting the Scanning Parameters*” on page 38.

To see the currently measured altitude on this screen, the use of the altimeter has to be switched ON.

For scan registration it is sufficient to know the difference in altitude of the various scanner positions. Before starting your scan project, you should pick a position of your scanning site which you would like to use as the reference for the altitude measurements. Move the scanner to this reference position, enter any height you would like to use for this position and reset the altimeter to this reference height by clicking on the **Sync Reference Height** button. All further altimeter measurements will then be done on the basis of this reference height.

If you want comparable height measurements across different projects, you may sync the altimeter with a real altitude. For this, pick a reference position of your scanning site where you know the approximate **altitude above sea level**. You may get this value from GPS, a topographic map, or from Google Earth.



As the altimeter determines the altitude based on the measurement of the atmospheric pressure, changes in the air pressure caused by changing weather conditions have an effect on the resulting altitude. To have precise altitude measurements, you should therefore check the reference altitude from time to time, at least at the beginning of each project day or if you experience changes in the weather. To do this, move the scanner to your reference position again and compare the altitude reading with the reference height. If there is a difference, sync the altimeter with the reference height again.

## GPS



Figure 6-39 GPS

The position information of the scanner's position provided by the built-in GPS sensor is attached to each scan and is automatically used for the scan registration in SCENE, if the use of the GPS sensor is switched ON.





**Use GPS** - Turn the sensor ON or OFF. Unlike the other sensors, GPS data is only recorded and attached to each scan if this button is switched to ON. The reason for this differing behavior is to give you the opportunity to prevent GPS location data from being recorded in your scans, if you do not want to reveal this information to others. This button affects the current scanning parameters and has the same function as the equivalent button in the parameters settings. See *“Setting the Scanning Parameters”* on page 38. After the GPS sensor is switched ON, it automatically begins searching for GPS satellites. Note that it may take some minutes to find all the available satellites and to determine a precise position information. It is recommended to switch the GPS sensor OFF if it is not needed or if a GPS signal is not available (e.g. if you are scanning indoor).

**GPS information** - Provides information about the currently measured GPS coordinates latitude, longitude and the altitude as well as the UTC time of the last satellite contact and the number of satellites that are currently in view. The GPS receiver needs the signal of at least three satellites to calculate a 2D position (latitude and longitude). With four or more satellites in view, the receiver can determine the scanner’s 3D position (latitude, longitude and altitude).

The signal strength bars below the GPS information appear for each satellite in view with the appropriate satellite number underneath. They indicate the signal strength for each satellite.

**GPS precision** - Provides information about the precision of the currently measured coordinates in metres or feet. The DOP (dilution of precision) values are an indicator of the quality of the geometry of the current satellite constellation. In general, good position measurements can be achieved, when the satellites are located at wide angles relative to each other. In this case the DOP values are low. Higher DOP values indicate a poor satellite geometry which might have a negative effect on the position accuracy.

The current GPS status and signal quality is indicated by a different GPS icons in the status bar of the operating software:

No GPS icon	GPS is turned off
	GPS is enabled, position deviation in meters > 30m or no GPS data available.
	GPS is enabled, position deviation in meters > 20m and <30m
	GPS is enabled, position deviation in meters > 10m and <20m
	GPS is enabled, position deviation in meters < 10m

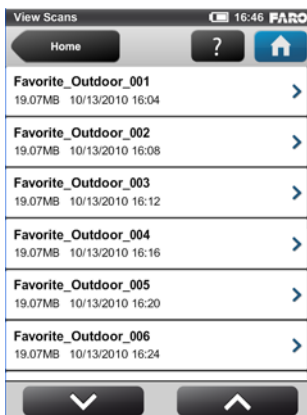
Before starting a scan, you should always have look at the GPS icon and the indicated quality. If no GPS data is available or position deviation is high, try to find a position with better signal quality.

A limited GPS signal can have many different reasons. Like with portable navigation devices, make sure that the scanner always has an unobstructed view of the sky. Obstructions can block the signal reception, causing position inaccuracy or no position data. The GPS signal can also be reflected by objects (e.g. buildings or mountains), causing the measured position to wander. The more satellites the sensor has in view, the better the fix is.

## View Scans

*(Home > View Scans)*

You can examine preview pictures of the scans stored on the inserted SD cards. A list of all available scans will be displayed:



*Figure 6-40 Scans List*

This list contains all scans that are available on the SD card, displayed with their name, file size and creation date. The list is sorted by the creation date of the scans.

Click a scan in the list to see its preview picture.

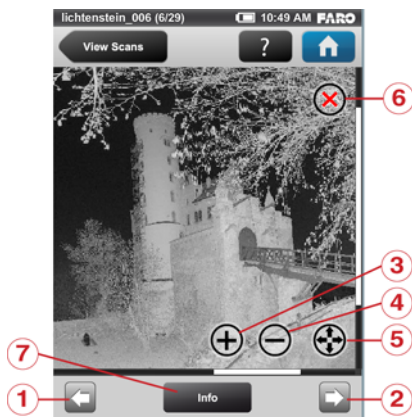


Figure 6-41 Zoomed Preview of a Scan

- ① **Previous button** - Shows the preview picture of the previous scan.
- ② **Next button** - Shows the preview picture of the next scan.
- ③ **Zoom in button** - Zooms the picture in.
- ④ **Zoom out button** - Zooms the picture out.
- ⑤ **Reset zoom button** - Zooms the picture to its original size. Button is only visible if the picture is zoomed in.
- ⑥ **Delete Button** - Deletes the currently displayed scan from the SD card.

⑦ **Info** - Click to view the scan properties. A warning or error icon on the button indicates that there was a warning or an error during recording the viewed scan. More information can be seen in the scan properties.



Figure 6-42 Scan Details

This view informs about the properties of the scan. This includes the parameters and settings used to record the scan as well as information about potential warnings or errors that might have had occurred during scanning.

## Online Help

You can open a description of the currently displayed view by pressing the help button in the navigation bar.

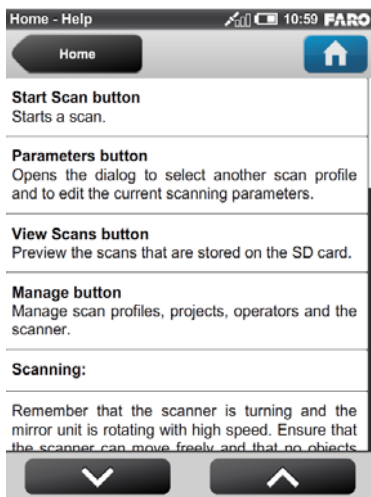


Figure 6-43 Online Help of Home Screen

The online help provides useful information about the currently active view.

## Chapter 7: Technical Data

### General

Power supply voltage:	19V (external supply) 14.4V (internal battery)
Power consumption:	40W and 80W (while battery charges)
Battery life:	4.5 hours
Ambient temperature:	5° - 40°C
Humidity:	Non-condensing
Cable connector:	Located in scanner mount
Weight:	5.2kg
Size:	240 x 200 x 100mm
Maintenance / calibration:	Annual

### Ranging unit

Unambiguity interval:	130m
Range Focus3D X 130 <sup>1</sup> :	0.6m - 130m indoor or outdoor with upright incidence to a 90% reflective surface
Measurement speed (pts/sec):	122,000 / 244,000 / 488,000 / 976,000
Ranging error <sup>1</sup> :	±2mm

<b>Ranging noise<sup>2</sup></b>	<b>@10m</b>	<b>@10m - noise compressed<sup>3</sup></b>	<b>@25m</b>	<b>@25m - noise compressed<sup>3</sup></b>
@ 90% refl.	0.3mm	0.15mm	0.3mm	0.15mm
@ 10% refl.	0.4mm	0.2mm	0.5mm	0.25mm

### Color unit

Resolution:	Up to 70 megapixel color
Dynamic color feature:	Automatic adaption of brightness
Parallax:	Co-axial design

## Deflection unit

Field of view

(vertical/horizontal): 300° / 360°

Step size

(vertical/horizontal): 0.009° (40,960 3D-Pixel on 360°) / 0.009° (40,960 3D-Pixel on 360°)

Max. vertical scan speed: 5,820rpm or 97Hz

## Laser (optical transmitter)

Laser class: Laser class 1

Wavelength: 1550 nm

Beam divergence: Typical 0.19 mrad (0.011°)  
(1/e, halfangle)

Beam diameter at exit: Typical 2.25 mm (1/e)



## Data handling and control

Data storage: SD, SDHC™, SDXC™; 32GB card included

Scanner control: Via touchscreen display and WLAN

New WLAN access: Remote control, scan visualisation are possible on mobile devices with Flash®

## Multi-Sensor

Dual axis compensator: Levels each scan: Accuracy 0.015°; Range ± 5°

Height sensor: Via an electronic barometer the height relative to a fixed point can be detected and added to a scan.

Compass<sup>4</sup>: The electronic compass gives the scan an orientation. A calibration feature is included.

GPS: Integrated GPS receiver

## Scanner power supply unit

AC Input Voltage: 100 - 240 V

AC Input Frequency: 50 - 60 Hz

Input current: 2.0 A



## Ambient Conditions

Ambient Temperature:	5° - 40°C
Humidity:	max. 90 %, non-condensing
Altitude:	< 2000 m

The FARO® Laser Scanner Focus<sup>3D</sup> X 130 is protected by U.S. patent 7,869,005.

<sup>1</sup> Ranging error is defined as a systematic measurement error at around 10m and 25m, one sigma.

<sup>2</sup> Ranging noise is defined as a standard deviation of values about the best-fit plane for measurement speed of 122,000 points/sec.

<sup>3</sup> A noise-compression algorithm may be activated thereby compressing raw data noise by a factor of 2 or 4. Subject to change without prior notice.

<sup>4</sup> Ferromagnetic objects can disturb the earth magnetic field and lead to inaccurate measurements.



## Chapter 8: Appendix

### Available Replacement Parts

- Power supply unit with cable
- AC power cable
- Transport case

### LED Behavior

	LED beneath START/STOP button	LED on mirror side of scanner	LED on sensor side of scanner	LED on scanner mount
Scanner off, external power supply not connected	off	off	off	off
Scanner off, battery charging	off	Dimmed blue, very slow blink	Dimmed blue, very slow blink	Dimmed blue, very slow blink
Scanner off, battery fully charged, power supply connected	off	Dimmed blue, constantly	Dimmed blue, constantly	Dimmed blue, constantly
Regular boot process	blue fast blink	blue fast blink	blue fast blink	blue fast blink
Low battery error during boot process	orange fast blink	orange fast blink	orange fast blink	orange fast blink
Failure during shutdown, scanner could not shutdown properly, turn off scanner manually	orange fast blink	orange fast blink	orange fast blink	orange fast blink

Figure 8-1 LED Behavior

	LED beneath START/STOP button	LED on mirror side of scanner	LED on sensor side of scanner	LED on scanner mount
Scanner operable	blue constantly	blue constantly	blue constantly	blue constantly
Scan operation Laser on	red blink	red blink	red blink	red blink
Scan operation Laser off	blue blink	blue blink	blue blink	blue blink
Error	orange constantly	orange constantly	orange constantly	orange constantly
Shut down	blue fast blink	blue fast blink	blue fast blink	blue fast blink

Figure 8-1 LED Behavior

## File Structure of the SD Memory Card

The file structure of the Focus<sup>3D</sup> X 130 SD cards is as follows:

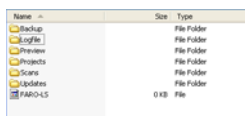


Figure 8-2 SD Card File Structure

**Backup** - Scanner backups will be saved to this folder. The backup folder will be created automatically as soon as you start a scanner backup. See “Backup” on page 87.

**Log file** - When exporting the log file from the scanner, it will be saved to this folder. This folder will be created automatically by the scanner. See “Log File” on page 86.

**Preview** - The preview pictures of captured scans will be saved to this folder. The folder will be created automatically as soon as you start a scan. See “Starting a Scan” on page 52.

**Projects** - Scan projects information will be saved to this folder. The folder will be created automatically by the scanner. See “Managing Scan Projects” on page 64.

**Scans** - The captured scans will be saved to this folder. The scans folder will be created automatically as soon as a scan has been started. See “*Starting a Scan*” on page 52.

**Updates** - Copy firmware updates to this folder. This folder has to be created manually. See “*Firmware Update*” on page 90.

**FARO-LS** - Signature file, used to identify the SD card as a Focus<sup>3D</sup> X 130 card. This file will be created automatically as soon as a scan has been started.

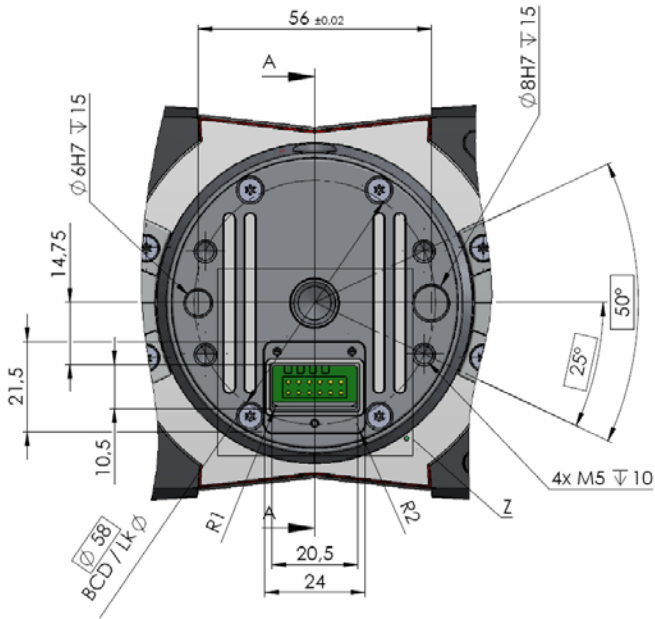
## Focus<sup>3D</sup> X 130 Error Messages

Error Message	Description	Action
Internal Error: Invalid parameter	The scanner parameters are inconsistent.	Please restart scanner. If the problem still occurs after restart, contact FARO Customer Service
Distance measurement tolerance exceeded	The white reference area on the scanner's base gave inconsistent measurements.	Please check cleanliness of this reference area, mirror, and lenses.
WLAN error	The WLAN device could not be found.	Please restart scanner. If the problem still occurs after restart, contact FARO Customer Service
Color acquisition failure	Color acquisition has stopped unexpectedly. Probably color acquisition is not complete.	Please save log file and contact FARO Customer Service
Out of time failure	This indicates an internal scanner error.	Please restart scanner. If the problem still occurs after restart, contact FARO Customer Service
Module Status Error	Module Status Error: Data version mismatch.  <i>Figure 8-3 Error Message</i>	Internal scanner communication problem. Please ask FARO Customer Service for a firmware upgrade.
Scanner Operation Failure	Internal scanner error.	Please restart scanner. If the problem still occurs after restart, contact FARO Customer Service
Command not executed	Command could not be executed because of a previous running scan operation. A scan is still active, you cannot start the next operation now.	Wait until the scan has been finished.

<b>Error Message</b>	<b>Description</b>	<b>Action</b>
Scanner temperature too low	Temperature of the scanner is too low. Scanning is not possible.	Please warm up the scanner before further use.
Temperature too high	Temperature of the scanner is too high. Scanning is not possible.	Please shut down the scanner and let it cool down or check if the fan is running. If not enable fan cooling under Manage - Sensors - Temperature
Internal memory full	The internal scanner hard-drive is full.	Please try to free some space by deleting wallpapers, operators, projects or profiles or by clearing the log file. If that does not help, please contact FARO customer service.
Possible file system corruption on SD card detected. Do you want the scanner to repair the file system on the SD card?	The scanner has detected file system corruptions on the inserted SD card. Damages to the file system may occur when you remove the SD card from your computer without using the „Safely Remove Hardware“ option in Microsoft Windows.	It is recommended to let the scanner repair the SD card. Please note that repairing might delete erroneous files from the SD card. If you see this error message again and again, you should consider replacing the SD card. To prevent damages to the file system when removing the SD card from your computer, please always use the „Safely Remove Hardware“ option in Microsoft Windows.
Unknown error	An unknown error occurred.	Please restart scanner. If the problem still occurs after restart, contact FARO Customer Service

Figure 8-3 Error Message

## Focus<sup>3D</sup> X 130 Mount Dimensions



A-A

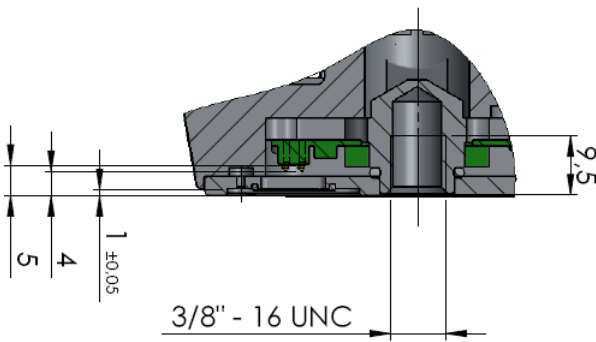


Figure 8-4 Focus<sup>3D</sup> X 130 Mount Drawings



## Focus<sup>3D</sup> X 130 Dimensions

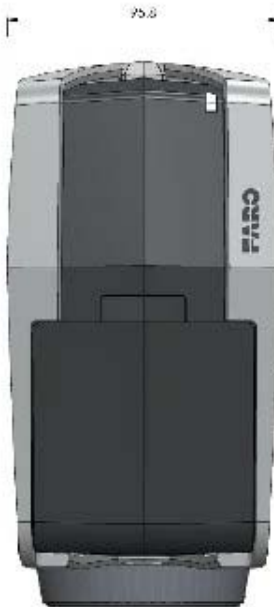


Figure 8-5 Focus<sup>3D</sup> X 130 Dimensions

## Focus<sup>3D</sup> X 130 Power Socket

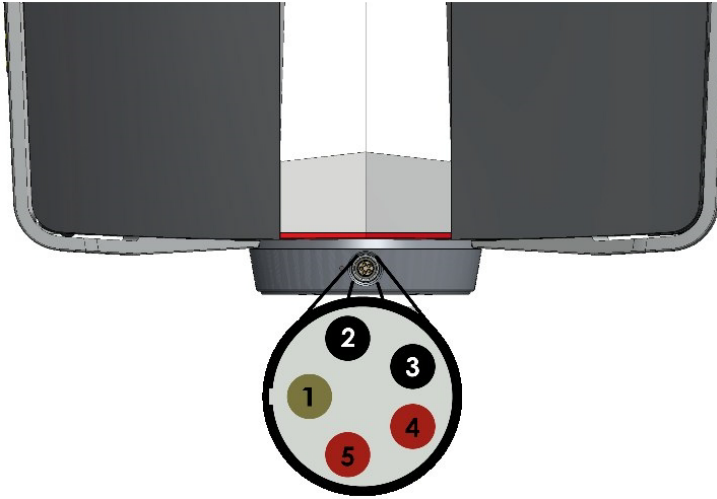


Figure 8-6 Focus<sup>3D</sup> X 130 Power Socket

- ① Not Connected
- ② GND
- ③ GND
- ④ +19V
- ⑤ +19V

## Electrical Interface

The electrical interface is situated on the scanner's mount, too (see Figure 8-4). To access it, remove the cover plate that is fixed to the scanner's mount by three PH00 Phillips screws. Make sure not to leave the electrical interface uncovered when it is not in use.

The electrical interface can be accessed via 12 spring contacts. The counter piece for these spring contact can be simple copper pads of a circuit board with a diameter of 2mm. Figure 8-4 and Table 8-1 define the pin assignment of the spring contacts.

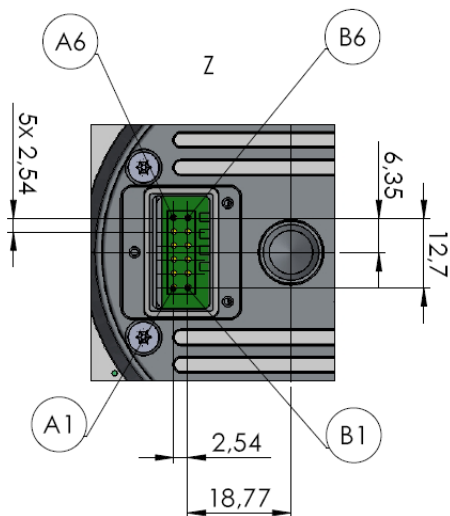


Figure 8-7: Drawing of the electrical interface

The distance between rail A and B is 2.54mm, the longitudinal spacing between the pins is 2.54mm.

## Pin Assignment

	Pin	Signal
Ethernet Interface	A1	LAN1 Rx+
	A2	LAN2 Rx-
	B1	LAN3 Tx+
	B2	LAN4 Tx-

Real-Time Control Interface	A5	AUTO_CAN L (CAN-bus)
	A6	AUTO_CAN H (CAN-bus)
	B4	AUTO_IO1: Output Signal Trigger_Out
	B5	AUTO_IO2: Input Signal Trigger_In
	B6	IO3: Reserved for future use.
Power Supply	A3	GND
	A4	+ 5V, 0.5A max. Power supply for external devices
	B3	External power supply for scanner, +19-20V, 4A. abs. max. value 22V

*Table 8-1 Electrical interface pin assignment*

***Electrical interface pin assignment***

The signal output has an internal 10-kOhm pull-up resistor to A4.

Pin A4 can be used to supply power to an external device. Please note that the operating time of the scanner's battery may be reduced by this if the scanner is operated with the battery only.

## Chapter 9: Product Environmental Information

Legislation is now in place within the European Union (EU) that regulates waste from electrical and electronic equipment (WEEE). European Directive 2002/96/EC on Waste Electrical and Electronic Equipment (the WEEE Directive) stipulates that WEEE is now subject to regulations designed to prevent the disposal of such waste and to encourage design and treatment measures to minimize the amount of waste that is placed into the waste stream. The objective of the WEEE Directive is to preserve, protect and improve the quality of the environment, protect human health, and stimulate the practical use of natural resources. Specifically, the WEEE Directive requires that producers of electrical and electronic equipment be responsible for the collection, reuse, recycling and treatment of WEEE which the Producer places on the EU market after August 13, 2005.

FARO Technologies, Inc., as a producer of electrical and electronic equipment (EEE), has endeavored to meet these environmental responsibilities for managing WEEE. In so doing, FARO is providing the following to inform its customers about the WEEE collection process:

In order to avoid any potential dissemination of hazardous substances into the environment, FARO has labeled this product with the WEEE symbol (see below) in order to alert the end-user that it should be disposed of within the proper waste management system. That system will recycle, reuse, and dispose of materials from this product in an environmentally sound way.

The symbol represented below, and found on this FARO Technologies product, indicates that this product meets the European Directive 2002/96/EC on Waste Electrical and Electronic Equipment. This symbol, only applicable in European Union countries, indicates that when this product reaches the end of its useful life it should not be disposed of with normal household or municipal waste, but in an established waste stream for WEEE.

Each EU Member State country has established a system for the collection, disposal, and recycling of WEEE. End-users in the EU should contact their local waste administration system for collection instructions concerning this product.

Refer to [www.faro.com](http://www.faro.com) for further environmental information concerning this product.



WEEE Symbol

## Technical Support

FARO Technologies, Inc. is committed to providing the best technical support to our customers. Our Service Policy is detailed in *Appendix C: Industrial Products Service Policy* of this manual. If you have any problem using one of our products, please follow these steps before contacting our Technical Support Team:

- Be sure to read the relevant sections of the documentation to find the help you need.
- Visit the FARO Customer Care area on the Web at [www.faro.com](http://www.faro.com) to search our technical support database. This is available 24 hours a day 7 days a week.
- Document the problem you are experiencing. Be as specific as you can. The more information you have, the easier the problem will be to solve.
- If you still cannot resolve your problem, have your device's Serial Number available *before calling*.

### Support Hours (Monday through Friday)

North America:

8:00 a.m. to 8:00 p.m. Eastern Standard Time (EST).

Europe:

8:00 a.m. to 5:00 p.m. Central European Standard Time (CET).

Asia:

8:30 a.m. to 5:30 p.m. Singapore Standard Time (SST).

Japan:

9:00 a.m. to 5:00 p.m. Japan Standard Time (JST).

China:

8:30 a.m. to 5:30 p.m. China Standard Time (CST).

India:

9:30 a.m. to 5:30 p.m. India Standard Time (IST).

You can also e-mail or fax any problems or questions 24 hours a day.

### • Phone

North America:

800 736 2771, +1 407 333 3182 (Worldwide)

Europe:

+800 3276 7378, +49 7150 9797-400 (Worldwide)

Asia:

1800 511 1360, +65 6511 1350 (Worldwide)

Japan:

+81 561 63 1411 (Worldwide)

China:

+400.677.6826

India:

1800.1028456

• **Fax**

North America:

+1 407 333 8056

Europe:

+800 3276 1737, +49 7150 9797-9400 (Worldwide)

Asia:

+65 6543 0111

Japan:

+81 561 63 1412

China:

+86 21 6494 8670

India:

+91 11.4646.5660

• **E-Mail**

North America:

support@faro.com

Europe:

support@faroEurope.com

Asia:

supportap@faro.com

Japan:

supportjapan@faro.com

China:

supportchina@faro.com

India:

supportindia@faro.com

E-Mails or Faxes sent outside regular working hours usually are answered before 12:00 p.m. the next working day. Should our staff be on other calls, please leave a voice mail message; calls are always returned within 24 hours. Please remember to leave a detailed description of your question and your device's



**Serial Number.** Do not forget to include your name, fax number, telephone number and extension so we can reach you promptly.



## Appendix A: Software License Agreement

This Software License Agreement is part of the Operating Manual for the product and software System which you have purchased from FARO TECHNOLOGIES, INC. (collectively, the “Licensor”) By your use of the software you are agreeing to the terms and conditions of this Software License Agreement. Throughout this Software License Agreement, the term “Licensee” means the owner of the System.

**I.** The Licensor hereby grants the Licensee the non-exclusive right to use the computer software described in this Operating Manual (the “software”). The Licensee shall have no right to sell, assign, sub-license, rent or lease the software to any third party without the Licensor’s prior written consent.

**II.** The Licensor further grants the Licensee the right to make a backup copy of the software media. The Licensee agrees that it will not decompile, disassemble, reverse engineer, copy, transfer, or otherwise use the software except as permitted by this section. The Licensee further agrees not to copy any written materials accompanying the software.

**III.** The Licensee is licensed to use the Software only in the manner described in the Operating Manual. Use of the Software in a manner other than that described in the Operating Manual or use of the software in conjunction with any non-Licensor product which decompiles or recompiles the software or in any other way modifies the structure, sequence or function of the software code, is not an authorized use, and further, such use voids the Licensor’s set forth below.

**IV.** The only warranty with respect to the software and the accompanying written materials is the warranty, if any, set forth in the Quotation/Purchase Order and *Appendix B: Purchase Conditions* pursuant to which the software was purchased from the Licensor.

**V.** THIS WARRANTY IS IN LIEU OF OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE WITH RESPECT TO THE SOFTWARE AND WRITTEN MATERIALS. IN NO EVENT WILL THE LICENSOR BE LIABLE FOR DAMAGES, INCLUDING ANY LOST PROFITS OR OTHER INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING OUT OF THE USE OR INABILITY TO USE THE SOFTWARE, NOTWITHSTANDING THAT THE LICENSOR HAVE BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES, THE LICENSOR WILL NOT BE LIABLE FOR ANY SUCH CLAIM BY ANY OTHER PARTY.

**VI.** In the event of any breach by the Licensee of this Agreement, the license granted hereby shall immediately terminate and the Licensee shall return the software media and all written materials, together with any copy of such media or materials, and the Licensee shall keep no copies of such items.

**VII.** The interpretation of this Agreement shall be governed by the following provisions:

**A.** This Agreement shall be construed pursuant to and governed by the substantive laws of the State of Florida (and any provision of Florida law shall not apply if the law of a state or jurisdiction other than Florida would otherwise apply).

**B.** If any provision of this Agreement is determined by a court of competent jurisdiction to be void and non-enforceable, such determination shall not affect any other provision of this Agreement, and the remaining provisions of this Agreement shall remain in full force and effect. If any provision or term of this Agreement is susceptible to two or more constructions or interpretations, one or more of which would render the provision or term void or non-enforceable, the parties agree that a construction or interpretation which renders the term of provision valid shall be favored.

**C.** This Agreement constitutes the entire Agreement, and supersedes all prior agreements and understandings, oral and written, among the parties to this Agreement with respect to the subject matter hereof.

**VIII.** If a party engages the services of an attorney or any other third party or in any way initiates legal action to enforce its rights under this Agreement, the prevailing party shall be entitled to recover all reasonable costs and expenses (including reasonable attorney's fees before trial and in appellate proceedings).

## Appendix B: Purchase Conditions

All Purchase Orders (hereafter, the “Order”) for FARO-provided products and services (hereafter, the “Product”) are subject to the following terms and conditions, which are agreed to by the Purchaser. All capitalized terms are defined in Section 8.00 Definitions hereafter.

### **1.00 Payment of Purchase Price**

1.01 Purchaser hereby promises to pay to the order of FARO all deferred portions of the Purchase Price, together with interest on late purchase price payments payable at 1.5% per month (18% per annum).

1.02 The Purchaser grants to FARO a security interest in the products sold pursuant to the Order, which may be perfected by UCC-1 Financing Statements to be recorded in the applicable County of the Purchaser’s business location and filed with the Secretary of State’s Office, which security interest will remain in effect until payment in full of the purchase price together with interest on late purchase price payments payable thereon had been received by FARO.

1.03 If the Purchaser fails to make full payment of the purchase price within the period set out in the Order, FARO shall at its option have the following remedies, which shall be cumulative and not alternative:

- a) the right to cancel the Order and enter the Purchaser’s premises to re-take possession of the Product, in which event the Purchaser agrees that any down-payment or deposit shall be forfeited to FARO, as liquidated damages and not as a penalty, and all costs incurred by FARO in connection with the removal and subsequent transportation of the Product shall be payable by the Purchaser upon written demand;
- b) the right to enter the Purchaser’s premises and remove any Software, components of the Product or other items necessary in order to render the Product inoperative;
- c) the right to withhold all services which would otherwise be required to be provided by FARO pursuant to the Warranties set out in Section 4.00 Warranties and Limitation of Liability hereof;
- d) terminate any existing software license agreement and
- e) pursue any other available remedy, including suing to collect any remaining balance of the purchase price (i.e., accelerate the payment of the purchase price causing the entire balance to immediately become due and payable in full).

f) Customer will be charged a 20% restocking fee for refusal to accept equipment as delivered. Equipment must be returned unopened within 10 business days of receipt at customer facility.

1.04 If Purchaser fails to make payment(s) in accordance with the terms of this Order, the Purchaser's Products may be rendered inoperable until such payment terms are met.

No waiver by FARO of its rights under these conditions shall be deemed to constitute a waiver of subsequent breaches or defaults by the Purchaser. In the event more than one Product is being purchased pursuant to the Order, unless otherwise set forth herein, each payment received by FARO from Purchaser shall be applied pro rata against the cost of each product rather than being applied to the purchase price of any product.

## **2.00 Delivery and Transportation**

2.01 Delivery dates are estimates and not guarantees, and are based upon conditions at the time such estimate is given.

2.02 FARO shall not be liable for any loss or damage, whether direct, indirect or consequential, resulting from late delivery of the Product. The Purchaser's sole remedy, if the Product is not delivered within 90 days of the estimated delivery date, shall be to cancel the Order and to recover from FARO without interest or penalty, the amount of the down-payment or deposit and any other part of the purchase price which has been paid by the Purchaser. Notwithstanding the foregoing, such right of cancellation shall not extend to situations where late delivery is occasioned by causes beyond FARO's control, including, without limitation, compliance with any rules, regulations, orders or instructions of any federal, state, county, municipal or other government or any department or agency thereof, force majeure, acts or omissions of the Purchaser, acts of civil or military authorities, embargoes, war or insurrection, labor interruption through strike or walkout, transportation delays and other inability resulting from causes beyond FARO's control to obtain necessary labor, manufacturing facilities or materials from its usual sources. Any delays resulting from such causes shall extend estimated delivery dates by the length of such delay.

2.03 Responsibility for all costs and risks in any way connected with the storage, transportation and installation of the Product shall be borne entirely by the Purchaser. If any disagreement arises as to whether or not damage to the Product was in fact caused in storage, transit or on installation, the opinion of FARO's technical advisors, acting reasonably, shall be conclusive.

## **3.00 Installation and Operator Training**

3.01 The Purchaser shall be responsible for installation of the Product, including, without limitation, the preparation of its premises, the uncrating of the Product and setting up of the Product for operation. Purchaser may elect to order contract services from FARO to perform this service should they elect to do so.

#### **4.00 Warranties and Limitation of Liability**

4.01 FARO warrants that (subject to Section 4.06), the Product shall be free from defects in workmanship or material affecting the fitness of the Product for its usual purpose under normal conditions of use, service and maintenance. A complete statement of FARO's maintenance/warranty service is set forth in *Appendix B: Purchase Conditions*.

4.02 FARO warrants that the Software shall operate according to specifications and the System shall operate and perform in the manner contemplated in connection with the usual purpose for which it is designed.

4.03 The maintenance/warranty set out in paragraphs 4.01 shall expire at the end of the twelve (12) month period commencing on the date of shipment from the FARO factory (the "Maintenance/Warranty Period").

4.04 Subject to the limitations contained in Section 4.06, the Warranties shall apply to any defects found by the Purchaser in the operation of the Focus<sup>3D</sup> X 330 and reported to FARO within the Maintenance/Warranty Period. If the Focus<sup>3D</sup> X 330 or the Software is found by FARO, acting reasonably, to be defective, and if the defect is acknowledged by FARO to be the result of FARO's faulty material or workmanship, the Focus<sup>3D</sup> X 330 will be repaired or adjusted to the extent found by FARO to be necessary or at the option of FARO, replaced with a new Focus<sup>3D</sup> X 330 or parts thereof at no cost to the Purchaser.

4.05 Claims under the Warranties shall be made by delivering written notice to FARO of the defect in the System, the Focus<sup>3D</sup> X 330. Within a reasonable time of receipt of such notice, FARO shall have the System and Focus<sup>3D</sup> X 330 diagnosed by its service personnel, and maintenance/warranty service will be provided at no cost to the Purchaser if the System and Focus<sup>3D</sup> X 330 is found by FARO to be defective within the meaning of this Section.

(If, in the reasonable opinion of FARO after diagnosis of the system and the Focus<sup>3D</sup> X 330 are not defective, the Purchaser shall pay the cost of service, which shall be the amount that FARO would otherwise charge for an evaluation under a non-warranty service evaluation.

4.06 The Warranties do not apply to:

- a) Any defects in any component of a System where, in the reasonable opinion of FARO, the Focus<sup>3D</sup> X 330, Software or System has been improperly stored, installed, operated, or maintained, or if Purchaser has permitted unauthorized modifications, additions, adjustments and/or repair to any hard drive structure or content, or any other part of the System, or which might affect the System, or defects caused or repairs required as a result of causes external to FARO workmanship or the materials used by FARO. As used herein, “unauthorized” means that which has not been approved and permitted by FARO.
- b) The Warranties shall not cover replacement of expendable items, including, but not limited to, fuses, diskettes, printer paper, printer ink, printing heads, disk cleaning materials, or similar items.
- c) The Warranties shall not cover minor preventive and corrective maintenance, including, but not limited to, replacement of fuses, disk drive head cleaning, fan filter cleaning and system clock battery replacement.
- d) Any equipment or its components which was sold or transferred to any party other than the original Purchaser without the expressed written consent of FARO.

#### 4.07 Factory Repairs

- a) IF SYSTEM IS UNDER MAINTENANCE/WARRANTY: The Purchaser agrees to ship the Product to FARO in the original packing containers. FARO will return the repaired or replacement Product. FARO will incur the expense of the needed part and all return shipping charges to the Purchaser. FARO may authorize the manufacturer of a component of the Product to perform the service.
- b) IF SYSTEM IS UNDER PREMIUM SERVICE PLAN: When practical and subject to availability, FARO will make available to the Purchaser substitute component parts or Focus<sup>3D</sup> X 330's (“Temporary Replacements”) while corresponding parts of the Purchaser’s system or Focus<sup>3D</sup> X 330 are undergoing repair at FARO’s factory. Shipping charges for these “Temporary Replacement” parts or Focus<sup>3D</sup> X 330's will be the responsibility of FARO.
- c) IF SYSTEM IS NOT UNDER MAINTENANCE/WARRANTY: The Purchaser is responsible for the cost of the replacement part or software, and all shipping charges. All charges shall be estimated and prepaid prior to commencement of repairs.



4.08 Nothing herein contained shall be construed as obligating FARO to make service, parts, or repairs for any product available after the expiration of the Maintenance/Warranty Period.

#### 4.09 Limitation of Liability

FARO shall not be responsible under any circumstances for special, incidental or consequential damages, including, but not limited to, injury to or death of any operator or other person, damage or loss resulting from inability to use the System, increased operating costs, loss of production, loss of anticipated profits, damage to property, or other special, incidental or consequential damages of any nature arising from any cause whatsoever whether based in contract, tort (including negligence), or any other theory of law. FARO's only liability hereunder, arising from any cause whatsoever, whether based in contract, tort (including negligence) or any other theory of law, consists of the obligation to repair or replace defective components in the System or Focus<sup>3D</sup> X 330 subject to the limitations set out above in this section.

This disclaimer of liability for consequential damage extends to any such special, incidental or consequential damages which may be suffered by third parties, either caused directly or indirectly resulting from test results or data produced by the system or any component thereof and the Purchaser agrees to indemnify and save FARO harmless from any such claims made by third parties.

4.10 The foregoing shall be FARO's sole and exclusive liability and the Purchaser's sole and exclusive remedy with respect to the system.

THE SOLE RESPONSIBILITY OF FARO UNDER THE WARRANTIES IS STATED HEREIN AND FARO SHALL NOT BE LIABLE FOR CONSEQUENTIAL, INDIRECT, OR INCIDENTAL DAMAGES, WHETHER THE CLAIM IS FOR BREACH OF WARRANTY, NEGLIGENCE, OR OTHERWISE.

OTHER THAN THE EXPRESS WARRANTIES HEREIN STATED, FARO DISCLAIMS ALL WARRANTIES INCLUDING IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS.

4.11 FARO does not authorize any person (whether natural or corporate) to assume for FARO any liability in connection with or with respect to the Products. No agent or employee of FARO has any authority to make any representation or promise on behalf of FARO, except as expressly set forth herein, or to modify the terms or limitations of the Warranties. Verbal statements are not binding upon FARO.

4.12 The Maintenance/Warranties extend only to the Purchaser and are transferable, only under the following conditions:

- The Focus<sup>3D</sup> X 330 is currently under maintenance/warranty.
- New owner is, or becomes, a certified user.
- A FARO maintenance/warranty transfer form is completed, and submitted to Customer Service.

All claims under the Warranties must originate with the Purchaser, or any subsequent owner, and the Purchaser will indemnify and save FARO harmless from any claims for breach of warranty asserted against FARO by any third party.

4.13 Oral representations of FARO or its sales representatives, officers, employees or agents cannot be relied upon as correctly stating the representations of FARO in connection with the system. Refer to this purchase order, any exhibits hereto and any written materials supplied by FARO for correct representations.

4.14 PURCHASER ACKNOWLEDGES THAT IT HAS PURCHASED THE SYSTEM BASED UPON ITS OWN KNOWLEDGE OF THE USES TO WHICH THE SYSTEM WILL BE PUT. FARO SPECIFICALLY DISCLAIMS ANY WARRANTY OR LIABILITY RELATED TO THE FITNESS OF THE SYSTEM FOR ANY PARTICULAR PURPOSE OR ARISING FROM THE INABILITY OF THE PURCHASER TO USE THE SYSTEM FOR ANY PARTICULAR PURPOSE.

### **5.00 Design Changes**

5.01 The Focus<sup>3D</sup> X 330, the Software and the System are subject to changes in design, manufacture and programming between the date of order and the actual delivery date. FARO reserves the right to implement such changes without the Purchaser's consent, however, nothing contained herein shall be construed as obligating FARO to include such changes in the Focus<sup>3D</sup> X 330, Software or System provided to the Purchaser.

### **6.00 Non-Disclosure**

6.01 All Software including, without limitation, the Operating System Program and any FARO special user programs, provided to the Purchaser as part of the system, either at the time of or subsequent to the delivery of the Focus<sup>3D</sup> X 330, is the intellectual property of FARO. The Purchaser shall not reproduce or duplicate, disassemble, decompile, reverse engineer, sell, transfer or assign, in any manner the Software or permit access to or use thereof by any third party. The Purchaser shall forthwith execute any further assurances in the form of non-disclosure or licensing agreements which may reasonably be required by FARO in connection with the software.

### **7.00 Entire Agreement / Governing Law / Miscellaneous / Guarantee**

7.01 These Purchase conditions constitute the entire agreement between FARO and the Purchaser in respect to the Product. There are no representations or warranties by FARO, express or implied, except for those herein contained and these conditions supersede and replace any prior agreements between FARO and the Purchaser.

7.02 No representative of FARO has any authority to modify, alter, delete or add to any of the terms or conditions hereof. Any such modifications shall be absolutely void unless made by instrument in writing properly executed by an actual authorized employee or agent of FARO.

7.03 The terms and conditions hereof shall be binding upon FARO and the Purchaser, and shall be construed in accordance with the laws of the State of Florida, United States of America.

7.04 FARO shall be entitled to recover all of its reasonable fees and costs including, but not limited to, its reasonable attorney's fees incurred by FARO in connection with any dispute or litigation arising thereunder or in connection herewith, including appeals and bankruptcy or creditor reorganization proceeds.

7.05 These conditions shall not be construed more strictly against one party than another as a result of one party having drafted said instrument.

## **8.00 Definitions**

8.01 "FARO" means FARO Technologies, Inc.

8.02 "Purchaser" means the party buying the Product and who is legally obligated hereunder.

8.03 "Software" means all computer programs, disk drive directory organization and content, including the computer media containing such computer programs and disk drive directory organization and content, sold pursuant to the Order.

8.04 "Product" means the Focus<sup>3D</sup> X 330, the Software, operating manuals and any other product or merchandise sold pursuant to the Order. If the Purchaser is buying only a Focus<sup>3D</sup> X 330, or the Software, Product will mean the product being purchased by the Purchaser pursuant to the Order.

8.05 "System" means a combination of the Focus<sup>3D</sup> X 330, the Software, the Computer, and optional parts and accessories associated with the Focus<sup>3D</sup> X 330.

8.06 "Purchase Order" means the original document issued from the Purchaser to FARO, listing all parts and/or services to be purchased and the agreed purchase price.

8.07“Maintenance/Warranty Transfer Form” means a document to be completed for the transfer of the FARO Maintenance/Warranty. This document is available from FARO upon request.





## Appendix C: Industrial Products Service Policy

A one-year maintenance/warranty comes with the purchase of new FARO manufactured hardware products. Supplemental Service Plans are also available at additional cost. See *Appendix D: Industrial Service Policy* for further details.

### **FARO Hardware under Maintenance/Warranty**

The following is a summary of what services can be obtained under the original warranty or Supplemental Service Plan.

- 1 Factory repairs on FARO-manufactured hardware products.
- 2 Factory repairs are targeted for completion within 7 (FaroArms) or 14 (Laser Trackers and Laser Scanners) working days of FARO's receipt of the defective item. The customer is responsible for returning the hardware to FARO in the original packing container or custom case.
- 3 FARO will return the hardware via 2-day air service to the Continental U.S. Outside the Continental U.S., FARO will return the hardware to the customs broker via 2-day air service. Expedited service can be arranged at the customer's expense.
- 4 Upon expiration of original warranty a Supplemental Service Plan may be purchased and can be renewed annually on FARO-manufactured hardware products.
- 5 All Supplemental Service Plans will be due for renewal at the end of the month in which the Service Plan or warranty was purchased, plus 12 months.
- 6 The original warranty and Supplemental Service Plan are transferable to subsequent owners under certain conditions:
  - The Focus<sup>3D</sup> X 330 is currently under the original warranty and Supplemental Service Plan.
  - New owner is, or becomes, a certified user.
  - A FARO Transfer of Original Warranty or Service Plan Agreement form is completed and submitted to Customer Service.

### **FARO Hardware NOT under Maintenance/**

## Warranty

Factory assessments and repairs on FARO-manufactured products will follow the following procedure:

- 1 The customer obtains a service number from FARO's Customer Service Department.
- 2 The customer sends the part to FARO with the service number on the label along with payment or a corporate purchase order for system testing and evaluation, which includes calibration and recertification.
- 3 The payment will be applied toward the total service cost beyond the initial payment. The estimated repair cost will be given to the customer prior to the repair. The total cost must be paid prior to beginning the service.
- 4 System testing and evaluation can take up to 30 days. FARO-manufactured part repairs can take up to 60 days. However, the part will be scheduled for service as soon as it arrives at FARO's factory.
- 5 The customer is responsible for all shipping charges to and from FARO, including import and export fees for international customers.

## FARO Software

All FARO Software users will receive maintenance releases until the end of life for the version at no charge electronically or at a minimal fee for the computer media package. All enhancement and functionality upgrades will be available for purchase upon release.

## Hardware & Software Training

FARO's training program is designed to instruct trainees in the operation of FARO's hardware and software, which the customer has purchased. The training classes are set up for each trainee to obtain valuable hands on application exposure. This will help the trainees in their everyday use of the hardware and software. FARO also feels that once the trainee completes the training, finding solutions to problems or applying applications will be simpler.

## Focus<sup>3D</sup> X 330 Repair Fee Schedule

**(Out of Maintenance/Warranty Owners Only!)**

**System Testing and Evaluation Fee** - Contact your local FARO Service Center for pricing.



A fee is charged for any system testing and evaluation. This includes system diagnosis, calibration and/or recertification, and applies to all Focus<sup>3D</sup> X 330s. However, this fee does not include disassembly/repair costs if required. An estimated cost for disassembly/repair will be given to the customer prior to the repair. The disassembly/repair charges must be paid in full prior to the actual disassembly/repair. However, if no repairs are needed the fee will be applied to the cost of system testing and evaluation. All evaluations contain a recertification. Re-certification will be performed on an “as needed” basis.

Contact your local FARO Service Center for the current system testing and evaluation fee pricing.

## Repair Times

**Calibration and/or Recertification Only** - Can take up to 14 days to complete.

**Disassembly and Repair** - Can take up to 60 days to complete. This time is dependent on the supply of purchased components.

\*Includes Calibration and Recertification



## Transfer of Original Warranty or Service Plan Agreement

---

(SELLER'S CORPORATE OR INDIVIDUAL NAME AS  
APPLICABLE),

hereby waives all rights under the warranty service policy for

Focus<sup>3D</sup> X 330 Serial Number \_\_\_\_\_

CAM2 Port Lock Number \_\_\_\_\_

purchased originally on \_\_\_\_\_ (DATE).

---

(BUYER'S CORPORATE OR INDIVIDUAL NAME AS  
APPLICABLE),

hereby assumes all rights and obligations of the Hardware and/or Software  
Warranty Service Policy from \_\_\_\_\_ (DATE OF  
TRANSFER).

This transfer is only valid under the following conditions.

- 1 The Focus<sup>3D</sup> X 330 is currently under maintenance/warranty
- 2 New owner is, or becomes, a certified user.
- 3 This maintenance/warranty transfer form is completed and submitted to FARO Customer Service.

AGREED

\_\_\_\_\_  
(PRINT SELLER'S CORPORATE OR INDIVIDUAL NAME AS APPLICABLE) (PRINT SELLER'S CORPORATE OR INDIVIDUAL NAME AS APPLICABLE)

BY BY  
X \_\_\_\_\_ X \_\_\_\_\_

\_\_\_\_\_  
(PRINT NAME OF SIGNATORY) (PRINT NAME OF SIGNATORY)  
FARO Technologies Inc.

Approved by x \_\_\_\_\_

\_\_\_\_\_  
(PRINT NAME OF SIGNATORY)



## Appendix D: Industrial Service Policy

This Service Plan (hereafter, the “Plan”) is part of the Operating Manual for the FARO manufactured product purchased from FARO TECHNOLOGIES INC. (hereafter, “FARO”). The Plan and all of the optional additions, are subject to the conditions in Appendices A, B, & C, and are subject to change. This appendix refers to FARO’s service plans as written in the sales advertising literature, and is meant to provide additional details that the literature does not permit.

1.00 The purchase of the Plan shall occur with the purchase of the FARO products.

1.01 The plan shall apply to systems exclusively created or authored by FARO.

1.02 The plan shall include FARO product hardware only, and can not be extended or transferred through the sale of any part of the system to a third party unless the entire system has been sold or transferred.

1.03 The plan shall not cover Hardware or Software which has been subjected to misuse or intentional damage. FARO reserves the right to determine the condition of all returned Hardware and/or Software.

1.04 FARO shall determine the service method and contractor to service/repair all hardware which is not directly manufactured by FARO. All outside contractor terms and conditions are available from FARO and are incorporated herein by reference.

1.05 FARO shall not be responsible for any non-FARO authored software which inhibits the operation of the system. Furthermore the plan will not cover the re-installation of any software.

1.06 The Hardware and Software are subject to changes in design, manufacture, and programming. All updates are as follows:

a) Hardware - The Focus<sup>3D</sup> X 330 and all of the associated optional parts, and the Computer are not subject to updates.

b) Software - All computer programs, authored by FARO, which are used in conjunction with the FARO provided Hardware, will be updated (maintenance upgrades) for the life of the Purchaser’s current version. All enhancement and functionality upgrades must be purchased.

c) 3rd Party Software - All computer programs not authored by FARO will not be updated under the Plan. The purchaser is responsible for the acquisition of all 3rd party software updates and warranty service or claims.

1.07 In the event that FARO replaces any product or replacement product, FARO retains all right, title, and interest in and to all products or portions of products that were replaced by FARO.

## **2.00 Definitions**

2.01 “FARO” means FARO Technologies, Inc.

2.02 “Purchaser” means the party buying the Product and who is legally obligated hereunder.

2.03 “Software” means all computer programs, disk drive directory organization and content, including the diskettes containing such computer programs and disk drive directory organization and content, sold pursuant to the Order.

2.04 “Product” means the Focus<sup>3D</sup> X 330, the Software, operating manuals and any other product or merchandise sold pursuant to the Order. If the Purchaser is buying only a Focus<sup>3D</sup> X 330, or the Software, Product will mean the product being purchased by the Purchaser pursuant to the Order.

2.05 “System” means a combination of the Focus<sup>3D</sup> X 330, the Software, the Computer, and optional parts associated with the Focus<sup>3D</sup> X 330.

2.06 “Hardware” means the Focus<sup>3D</sup> X 330 and all of the associated optional parts, and the Computer if provided by FARO.

2.07 “Software” means all computer programs, authored by FARO, which are used in conjunction with the FARO provided Hardware.

The following is a layman’s definition of the coverage.

## **Standard Service Plans**

All shipping times below are to destinations within the Continental United States. Outside the Continental U.S., FARO will ship equipment directly to the customs broker.

- Standard Service Plans are contracted at time of purchase or at any time while a unit is covered by a FARO hardware service plan (as described in more detail later).
- The Standard Service Plan covers the Focus<sup>3D</sup> X 330 and controller box.

- Shipping costs, including insurance from the Purchaser to FARO are the responsibility of the Purchaser. FARO will be responsible for all return shipping costs including insurance.
- All reasonable efforts will be made to keep the service repair time within 7 (FaroArm) or 14 (Laser Tracker and Laser Scanner) working days. The equipment will be returned via 2-Day air service, therefore, total service repair time will vary due to return shipping location.
- Since the Focus<sup>3D</sup> X 330 is designed to be used with many other software packages not authored by FARO, this service plan can be purchased in its entirety to cover only FARO produced or authored products. For items not produced or authored by FARO, the customer is responsible for securing their own separate warranty or service plan coverage.

## Hardware Coverage

### Focus<sup>3D</sup> X 330

#### Covered

- All parts and labor for Focus<sup>3D</sup> X 330s failing under normal use as described in Appendix B.
- Annual calibration and re-certification of the Focus<sup>3D</sup> X 330.

#### Not Covered

- Misuse
- Intentional damage
- Wear and tear of probes, ball bars, auxiliary hardware products such as cables, wrenches, hex keys, screwdrivers, etc.

### Computer

#### Covered

- FARO contracts with 3rd party service providers for this service for up to 3 years. The terms and conditions of FARO's contract with the provider apply herein and are incorporated herein by reference.
- Typically, these services include repair of the computer, memory cards, and video monitors.

#### Not Covered

- All exclusions contained in the 3rd party service providers policy which is incorporated herein by reference.

- Software operating system installation.
- User intentional or unintentional removal of key software property or files.

## Software Coverage

### Covered

- Periodically, FARO Technologies may release maintenance updates of its proprietary software. This will be supported through the life of the product version. All enhancement and functionality upgrades will be available in the next full version for a fee.

### Not Covered

- End users are responsible for the procurement and installation of 3rd party authored or S/W updates as required to use with FARO authored software products, unless FARO Technologies resold these packages to the end user as an authorized reseller. Examples of 3rd party authored S/W are: DOS, Windows, AutoCAD, AutoSurf, SurfCAM and others.

## Premium Service Plans

The Premium Service Plans additionally provide loaner Focus<sup>3D</sup> X 330s and Computers when service is required. All equipment shipping costs are paid for by FARO (both ways). FARO will make its best effort to ship all loaner Focus<sup>3D</sup> X 330s within 24 hours of the receipt of the purchasers request. Once the need for a service has been verified by FARO, FARO will make its best effort to ship all loaner computers within 72 hours of the receipt of the purchaser's request.



# Appendix E: Expert Opinion - Classification of the Focus<sup>3D</sup> X 330 according to IEC 60825-1 Ed. 2.0

## Expert Opinion NR. LE-G-033/13

**Scope:** Classification of a laser product according to IEC 60825-1 Ed. 2.0  
(Abstract of LE-G-032/13)

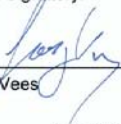
**Ordered by:** FARO® Scanner Production GmbH

**Address:** Lingwiesenstr. 11/2  
70825 Korntal-Münchingen  
Germany

**Test Object:** FARO Laser Scanner Focus<sup>3D</sup> X


This expert opinion contains the pages 1 to 2

Authorised Signatory:

  
\_\_\_\_\_  
Dr. Georg Vees

Date: 2013-09-13

Expert:

  
\_\_\_\_\_  
Dr. Karl Schulmeister

Notes:

The production or transmission of extracts of the present expert opinion is subject to authorisation by the testing laboratory



Test House for Laser LED and Lamp Safety  
Expert Opinion Nr. LE-G-033/13

This document is an abstract of the Expert Opinion LE-G-033/13 dated Sept. 13<sup>th</sup> 2013.

In LE-G-033/13, the laser safety class of a the laser product FARO Laser Scanner Focus<sup>3D</sup> X is determined according to IEC 60825-1 Edition 2.0. The classification is based on information provided by the manufacturer. It is noted that on the European level, the standard issued as EN 60825-1 Edition 2.0 is identical to IEC 60825-1 Edition 2.0.

#### Reference:

International Electrotechnical Commission. IEC 60825-1:2007 Safety of laser products – Part 1: Equipment classification and requirements. Geneva: IEC; Edition 2.0 (2007).

#### Format of decimal figures

Congruent with ISO and IEC standard regulations, a decimal comma is used in the test report in contrast to the usual usage of a decimal point for English texts (i.e.  $\frac{1}{2} = 0,5$  in this report, and not 0.5).

The product under assessment is a laser scanner emitting a collimated laser beam with a wavelength of 1550 nm and an average power of the emitted beam of 500 mW. The laser emits nanosecond pulses with a repetition rate so that for laser safety, the emission can be treated as quasi-continuous and analysis is based on the average power of 500 mW.

For the wavelength of 1550 nm, IEC 60825-1 Edition 2.0 defines the Accessible Emission Limits (AEL) for the laser safety Class 1 as 10 mW for the emission duration of larger than or equal to 10 s. The limiting aperture defined to measure the accessible emission that is compared with the AEL is 3,5 mm in diameter. The laser beam diameter is defined to be 2,2 mm at the 1/e level at the mirror, so that for a simplified and worst-case analysis, the complete beam can be assumed to pass through the aperture.

For a beam that continuously rotates around a full circle, i.e. 360°, the average power does not depend on the scanner frequency, as higher frequencies result in shorter individual pulse duration (the time it takes to pass over the aperture) but there would be correspondingly more pulses per seconds, which cancels each other out.

For classification, the average power needs to be determined with a 3,5 mm aperture at 100 mm from the scanning vertex (Condition 3 of IEC 60825-1). The average power detected through the aperture is reduced from the power of the beam (500 mW) by the ratio of the angular subtense that is subtended by the aperture as seen from the scanning vertex to  $2\pi$  rad (or 360°). The aperture subtends an angle of 3,5 mm/ 100 mm = 0,035 rad (due to the small diameter the curvature can be neglected). A full circle subtends  $2\pi$  rad = 6,28 rad. The ratio equals  $5,57 \cdot 10^{-3}$ , therefore the average power detected with the aperture equals  $500 \text{ mW} \times 5,57 \cdot 10^{-3} = 2,79 \text{ mW}$ .

The average power value of 2,79 mW is the accessible emission to be compared to the AEL for Class 1, which is 10 mW.

NOTE: For classification as Class 1, a scanning safeguard is required according to IEC 60825-1 to limit the power to an average value of 10 mW (averaged over 10 s), which means that the power is switched off before the permitted average power of 10 mW is reached. This analysis assumes that such a scanning safeguard is in place.

The accessible emission is a factor of 3,6 below the AEL of Class 1, and therefore the product as described above **can be assigned to be Class 1** according to IEC 60825-1.



## Appendix F: Implementation Notes

The scanner's firmware includes several standard applications and libraries which are released under different licenses.

### **google-breakpad**

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The scanner's firmware contains paintlib code. paintlib is copyright (c) 1996-2000 Ulrich von Zadow.

## **libtiff**

Copyright (c) 1988-1997 Sam Leffler

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## **JPEG**

The scanner's firmware is based in part on the work of the Independent JPEG Group.

## **KissFFT**

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## i2c controller core

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- libusb
- Linux API
- DirectFB

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Version 3, 29 June 2007

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## sha1

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## Appendix H: FCC Compliance Statement (Applicable in the U.S.)

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions:

- 1 This device may not cause harmful interference, and
- 2 This device must accept any interference received, including interference that may cause undesired operation.

### **FCC WARNING**

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation.

This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications.

However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and the receiver.
- Connect the equipment into an outlet different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

### **Caution:**

The Federal Communications Commission warns that changes or modifications of the unit not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

## Radio Frequency Interference Statement

### **Warning:**

This is a Class B product. In a domestic environment, this product may cause radio interference in which case the user may be required to take adequate measures.

## Canadian Doc Notice

### **For Class B Computing Devices**

This digital apparatus does not exceed the Class B limits for radio noise emissions from digital apparatus as set out in the Radio Interference Regulation of the Canadian Department of Communications.

"Le présent appareil numérique n'émet pas de bruits radioélectriques dépassant les limites applicables aux appareils numériques de la class B prescrites dans le Règlement sur le brouillage radioélectrique.



### DECLARATION OF CONFORMITY

Trade Name: FARO  
Product Name: Focus<sup>3D</sup> X 330, X 130

#### This device complies with Part 15 of the FCC Rules

Operation is subject to the following conditions:

1. The devices may not cause harmful interference, and
2. The devices must accept any interference received, including interference that may cause undesired operation

#### RESPONSIBLE PARTY

Manufacturer: FARO Swiss Holding GmbH  
Wiesengasse 20, CH-8222 Beringen, Switzerland

Responsible Party's Name: Robert Sanville

Address: FARO, 250 Technology Park, Lake Mary, FL 32746, U.S.A.

Telephone: 407.333.9911 x1271

A handwritten signature in blue ink that reads "R. Becker". The signature is written in a cursive style with a large, sweeping "R" and a long, horizontal stroke at the end.

Date: 2014-02-14 Signature: \_\_\_\_\_

Printed Name: R. Becker



## Appendix I: CE Conformity



### EC Declaration of Conformity

according to the Council Directive 93/68/EEC

FARO Scanner Production GmbH  
Lingwiesenstraße 11/2  
D-70825 Korntal-Münchingen  
Germany

Herewith we declare that the 3D-Laser Scanner product

Focus<sup>3D</sup> X 330  
Focus<sup>3D</sup> X130

is in conformity with the following directives and standards or normative documents:

*EC-Directives*           2006/95/EC Low Voltage Directive  
                              2004/108/EC EMC Directive

*Standards*               EN 61010-1:2010 Safety Requirements for Electrical Equipment for  
                                  Measurement, Control and Laboratory Use - Part 1: General  
                                  Requirements  
                              EN 60825-1:2007 Safety of laser products - Part 1: Equipment  
                                  classification and requirements  
                              EN 55011:2009+A1:2010 Industrial, scientific and medical (ISM)  
                                  radio-frequency equipment - Radio disturbance characteristics -  
                                  Limits and methods of measurement (Limit Class: A)  
                              EN 61000-6-2:2005 Electromagnetic compatibility (EMC) -- Part 6-  
                                  2: Generic standards - Immunity for industrial environments

A handwritten signature in blue ink that reads "Dr. Becker". The signature is written in a cursive style.

Korntal-Münchingen, February 28th, 2014

\_\_\_\_\_  
Dr. Reinhard Becker  
Director R&D Scanner Production GmbH

This declaration certifies the conformity with the mentioned directives, but contains no assurance of properties. The safety notes detailed in the product documentation, which are provided, must be observed.

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